

High Ohmic/High Voltage Metal Glaze Leaded Resistors



A metal glazed film is deposited on a high grade ceramic body. After a helical groove has been cut in the resistive layer, tinned electrolytic copper wires are welded to the end-caps. The resistors are coated with a light blue lacquer which provides electrical, mechanical, and climatic protection.

The encapsulation is resistant to all cleaning solvents in accordance with IEC 60068-2-45.

FEATURES

- $R_{max.} = 68 \text{ M}\Omega$; $U_{max.} = 10\,000 \text{ V}_{DC}$
- These resistors meet the safety requirements of:
 - UL1676 (510 k Ω to 11 M Ω); File No: E171160
 - IEC 60065, clause 14.1.a)
 - DIN EN 60065, clause 14.1.a)
 - VDE 0860, clause 14.1.a)
 - CQC, China
- High pulse loading capability (10 kV)
- Small size (0718)
- Pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes
- Compliant to RoHS directive 2002/95/EC



RoHS
COMPLIANT



APPLICATIONS

- Where high resistance, high stability and high reliability at high voltage are required
- Safety component in combination with high voltage
- Picture tubes
- High voltage bleeders
- Cascade switches

TECHNICAL SPECIFICATIONS	
DESCRIPTION	VALUE
Resistance Range ⁽¹⁾	100 k Ω to 68 M Ω
Resistance Tolerance and Series	$\pm 1 \%$: E24/E96 series; $\pm 5 \%$: E24 series
Rated Dissipation, P_{70}	1 W
Thermal Resistance, R_{th}	70 K/W
Temperature Coefficient	$\leq \pm 200 \text{ ppm/K}$
Maximum Permissible Voltage $U_{max.}$:	
DC	10 000 V
RMS	7000 V
Dielectric Withstanding Voltage of the Insulation for 1 Min	700 V
Basic Specifications	IEC 60115
Safety Requirements	UL1676 (510 k Ω to 11 M Ω); DIN EN 60065, IEC 60065, clause 14.1.a); VDE 0860, clause 14.1.a), CQC
Climatic Category (IEC 60068-1)	55/155/56
Stability After:	
Load (1000 h, P_{70})	$\Delta R \text{ max.} : \pm (1.5 \% R + 0.1 \Omega)$
Long Term Damp Heat Test (56 Days)	$\Delta R \text{ max.} : \pm (1.5 \% R + 0.1 \Omega)$
Soldering (10 s, 260 °C)	$\Delta R \text{ max.} : \pm (1.5 \% R + 0.1 \Omega)$
Noise	max. 2.5 $\mu\text{V/V}$

Note

⁽¹⁾ Ohmic values (other than resistance range) are available upon request

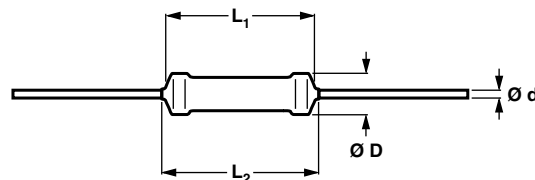
PART NUMBER						
PART NUMBER: VR68000001503JAC00						
V	R	6	8	0	0	0
0	0	0	0	1	5	0
3	J	A	C	0	0	
MODEL/SIZE	VARIANT	TCR/MATERIAL	VALUE	TOLERANCE	PACKAGING (1)	SPECIAL
VR68000	0 = Neutral Z = Value overflow (Special)	0 = Standard	3 digit value 1 digit multiplier MULTIPLIER 3 = *10 ³ 4 = *10 ⁴ 5 = *10 ⁵	F = ± 1 % J = ± 5 %	AC RD	The 2 digits are used for all special parts. 00 = Standard
PRODUCT DESCRIPTION: VR68 5 % AC 150K						
VR68	5 %	AC	150K			
MODEL/SIZE	TOLERANCE	PACKAGING (1)	RESISTANCE VALUE			
VR68	± 1 % ± 5 %	AC RD	150K = 150 kΩ 8M2 = 8.2 MΩ			

Notes

(1) Please refer to table PACKAGING for details

- The PART NUMBER is shown to facilitate the introduction of a unified part numbering system for ordering products

PACKAGING					
MODEL	TAPING	AMMO PACK		REEL	
		PIECES	CODE	PIECES	CODE
VR68	Axial, 66 mm	500	AC	750	RD

DIMENSIONS


Outline

DIMENSIONS - resistor type and relevant physical dimensions				
TYPE	Ø D _{max.}	L ₁ max.	L ₂ max.	Ø d
VR68	6.8	18.0	19.0	0.78 ± 0.05

MASS PER UNIT	
TYPE	MASS (mg)
VR68	169

MARKING

The nominal resistance and tolerance are marked on the resistor using four or five colored bands in accordance with IEC 60062, marking codes for resistors and capacitors.

Yellow and grey are used instead of gold and silver because metal particles in the lacquer could affect high-voltage properties.



OUTLINES

The length of the body (L_1) is measured by inserting the leads into holes of two identical gauge plates and moving

these plates parallel to each other until the resistor body is clamped without deformation (IEC 60294).

FUNCTIONAL PERFORMANCE

PRODUCT CHARACTERIZATION

Standard values of nominal resistance are taken from the E96/E24/E12 series for resistors with a tolerance of $\pm 1\%$ or

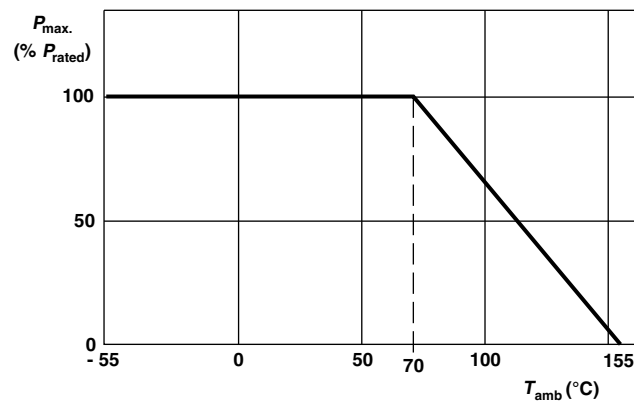
5%. The values of the E96/E24 series are in accordance with IEC 60063.

LIMITING VALUES			
TYPE	LIMITING VOLTAGE ⁽¹⁾ $U_{max.}$		LIMITING POWER P_{70} (W)
	DC	RMS	
VR68	10 000	7000	1.0

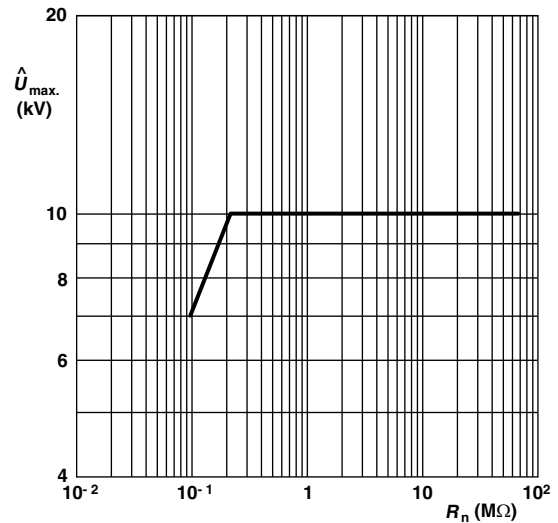
Notes

- ⁽¹⁾ The maximum voltage that may be continuously applied to the resistor element, see IEC 60115-1
- The maximum permissible hot-spot temperature is 155 °C

The power that the resistor can dissipate depends on the operating temperature.



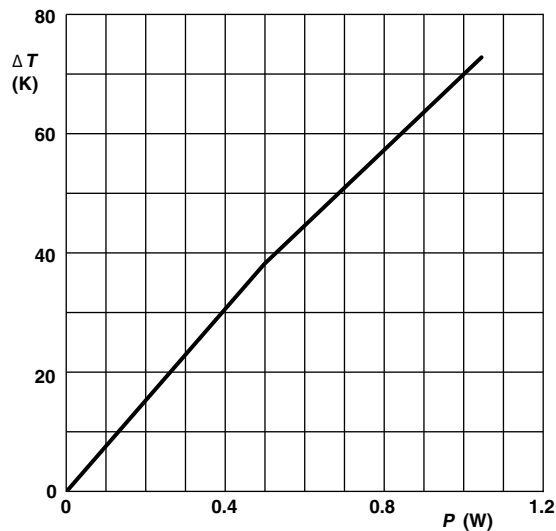
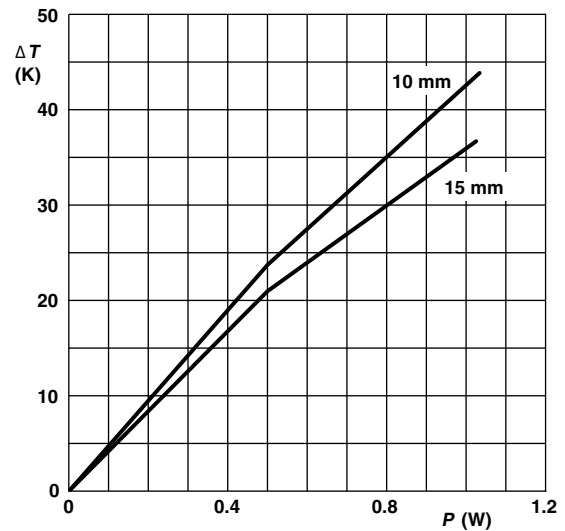
Maximum dissipation ($P_{max.}$) in percentage of rated power as a function of the ambient temperature (T_{amb})



Maximum allowed peak pulse voltage in accordance with IEC 60065, 14.1.a)^{*)}; 50 discharges from a 1 nF capacitor charged to $\hat{U}_{max.}$; 12 discharges/minute (drift $\Delta R/R \leq 2\%$)

Derating

Pulse Loading Capability


 Hot-spot temperature rise (ΔT) as a function of dissipated power

 Temperature rise (ΔT) at the lead end (soldering point) as a function of dissipated power at various lead lengths after mounting

Application Information

TESTS AND REQUIREMENTS

Essentially all tests are carried out in accordance with IEC 60115-1 specification, category LCT/UCT/56 (rated temperature range: Lower Category Temperature, Upper Category Temperature; damp heat, steady state, test duration: 56 days).

The tests are carried out in accordance with IEC 60068-2-xx. Test method under standard atmospheric conditions according to IEC 60068-1, 5.3.

In the Test Procedures and Requirements table the test and requirements are listed with reference to the relevant clauses of IEC 60115-1 and IEC 60068-2-xx test methods. A short description of the test procedure is also given. In some instances deviations from the IEC recommendations were necessary for our method of specifying.

All soldering tests are performed with mildly activated flux.

TEST PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2-TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.16		Robustness of terminations:		
4.16.2	21 (Ua1)	Tensile all samples	Ø 0.8 mm; load 10 N; 10 s	Number of failures < 10×10^{-6}
4.16.3	21 (Ub)	Bending half number of samples	Ø 0.8 mm; load 5 N; $4 \times 90^\circ$	Number of failures < 10×10^{-6}
4.16.4	21 (Uc)	Torsion other half of samples	$3 \times 360^\circ$ in opposite directions	No damage $\Delta R \text{ max.}: \pm (0.5 \% R + 0.05 \Omega)$
4.17	20 (Ta)	Solderability	2 s; 235 °C; Solder bath method; SnPb40 3 s; 245 °C; Solder bath method; SnAg3Cu0.5	Good tinning ($\geq 95 \%$ covered); no damage
		Solderability (after aging)	8 h steam or 16 h 155 °C; leads immersed 6 mm; for 2 s at 235 °C; solder bath (SnPb40) for 3 s at 245 °C; solder bath (SnAg3Cu0.5) method	Good tinning ($\geq 95 \%$ covered); no damage



TEST PROCEDURES AND REQUIREMENTS				
IEC 60115-1 CLAUSE	IEC 60068-2- TEST METHOD	TEST	PROCEDURE	REQUIREMENTS
4.18	20 (Tb)	Resistance to soldering heat	thermal shock: 10 s; 260 °C; 3 mm from body	ΔR max.: $\pm (0.5 \% R + 0.05 \Omega)$
4.19	14 (Na)	Rapid change of temperature	30 min at - 55 °C and 30 min at + 155 °C; 5 cycles	ΔR max.: $\pm (0.5 \% R + 0.05 \Omega)$
4.20	29 (Eb)	Bump	3 x 1500 bumps in 3 directions; 40 g	No damage ΔR max.: $\pm (0.5 \% R + 0.05 \Omega)$
4.22	6 (Fc)	Vibration	Frequency 10 Hz to 500 Hz; displacement 1.5 mm or acceleration 10 g; 3 directions; total 6 h (3 x 2 h)	No damage ΔR max.: $\pm (0.5 \% R + 0.05 \Omega)$
4.23		Climatic sequence:		
4.23.2	2 (Ba)	Dry heat	16 h; 155 °C	ΔR_{ins} min.: $10^3 M\Omega$ ΔR max.: $\pm (1.5 \% R + 0.1 \Omega)$
4.23.3	30 (Db)	Damp heat (accelerated) 1 st cycle	24 h; 55 °C; 90 % to 100 % RH	
4.23.4	1 (Aa)	Cold	2 h; - 55 °C	
4.23.5	13 (M)	Low air pressure	2 h; 8.5 kPa; 15 °C to 35 °C	
4.24	78 (Cab)	Damp heat (steady state)	56 days; 40 °C; 90 % to 95 % RH; dissipation 0.01 P_{70} ; limiting voltage $U = 100 V_{DC}$	
4.25.1		Endurance	1000 h at 70 °C; P_{70} or U_{max} .	ΔR max.: $\pm (1.5 \% R + 0.1 \Omega)$
4.8		Temperature coefficient	Between - 55 °C and + 155 °C	$\leq \pm 200$ ppm/K
4.7		Voltage proof on insulation	$U_{RMS} = 700$ V during 1 min; V-block method	No breakdown
4.12		Noise	IEC 60195	Max. 2.5 $\mu V/V$
4.6.1.1		Insulation resistance	$U = 500 V_{DC}$ during 1 min; V-block method	R_{ins} min.: $10^4 M\Omega$
4.13		Short time overload	Room temperature; dissipation 6.25 x P_{70} (voltage not more than 2 x limiting voltage; 10 000 V max.); 10 cycles; 5 s ON and 45 s OFF	ΔR max.: $\pm (2.0 \% R + 0.05 \Omega)$

HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 2322 244
- The subsequent: first digit for 1 % tolerance products (E24 and E96 series) or 2 digits for 5 % (E24 series) indicated the resistor type and packing
- The remaining digits indicated the resistance value:
 - The first 3 digits for 1 % or 2 digits for 5 % tolerance products indicated the resistance value
 - The last digit indicated the resistance decade

Resistance Decade

RESISTANCE DECADE	LAST DIGIT
100 kΩ to 976 kΩ	4
16 MΩ to 9.76 MΩ	5
$\geq 10 M\Omega$	6

Historical 12NC Example

The 12NC for a VR68, resistor value 7.5 MΩ, 5 % tolerance, supplied on a bandolier of 500 units in ammpack, was: 2322 244 13755.

HISTORICAL 12NC - Resistor type and packaging				
TYPE	TAPE WIDTH (mm)	TOL. (%)	2322 244	
			BANDOLIER IN AMMOPACK	BANDOLIER ON REEL
			500 units	750 units
VR68	66.7	± 1	8....	6....
		± 5	13...	23...



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