

# Aluminum Capacitors

## Power High Ripple Current Snap-in

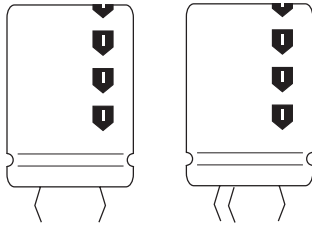
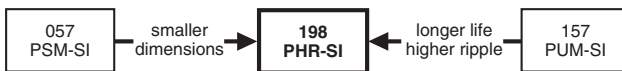


Fig.1 Component outlines.


**FEATURES**

- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Large types, miniaturized dimensions, cylindrical aluminum case, insulated with a blue sleeve
- Very high ripple current capability
- Keyed polarity version available.

**APPLICATIONS**

- Motor control and industrial systems
- Smoothing and filtering
- Standard and switched mode power supplies
- Energy storage in pulse systems.

**MARKING**

The capacitors are marked (where possible) with the following information:

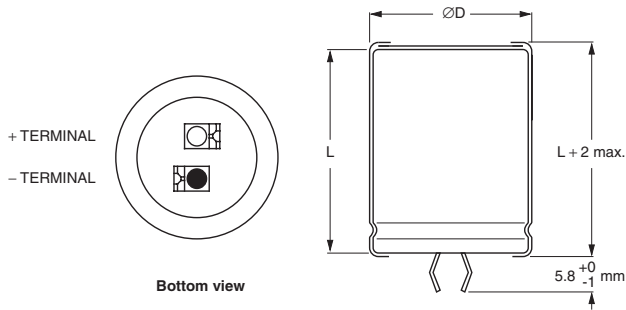
- Rated capacitance (in  $\mu\text{F}$ ).
- Tolerance code on rated capacitance, code letter in accordance with IEC 60062 (M for  $\pm 20\%$ ).
- Rated voltage (in V).
- Date code (YYMM).
- Name of manufacturer.
- Code for factory of origin.
- ‘-’ sign to identify the negative terminal, visible from the top and side of the capacitor.
- Code number.
- Climatic category in accordance with IEC 60068.

QUICK REFERENCE DATA	
DESCRIPTION	VALUE
Nominal case size ( $\varnothing D \times L$ in mm)	22 × 25 to 35 × 60
Rated capacitance range (E6/E12 series), $C_R$	56 to 680 $\mu\text{F}$
Tolerance on $C_R$	$\pm 20\%$
Rated voltage range, $U_R$	400 and 450 V
Category temperature range	-25 to +85 °C
Endurance test at 85 °C	7000 hours
Useful life at 85 °C	15000 hours
Shelf life at 0 V, 85 °C	1000 hours
Based on sectional specification	IEC 60384-4/EN130300
Climatic category IEC 60068	25/085/56

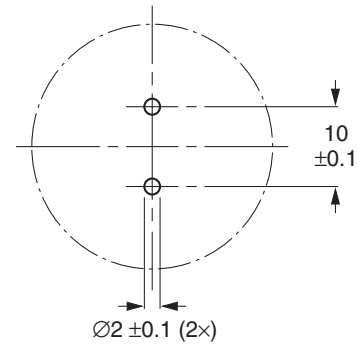
SELECTION CHART FOR $C_R$ , $U_R$ AND RELEVANT NOMINAL CASE SIZES ( $\varnothing D \times L$ in mm)		
$C_R$ ( $\mu\text{F}$ )	$U_R$ (V)	
	400	450
56	22 × 25	22 × 25
68	22 × 25	22 × 30
82	-	22 × 30
100	-	25 × 25
	22 × 30	22 × 35
	-	25 × 30
120	22 × 35	22 × 40
	25 × 30	25 × 30
	-	30 × 25
150	22 × 40	25 × 40
	25 × 35	30 × 30
180	25 × 40	25 × 40
	30 × 30	30 × 35
	35 × 25	35 × 25
220	25 × 45	25 × 50
	30 × 35	30 × 40
	35 × 30	35 × 30
270	30 × 40	30 × 45
	35 × 30	35 × 35
330	30 × 45	30 × 50
	35 × 35	35 × 40
390	30 × 50	35 × 45
	35 × 40	-
470	35 × 45	35 × 50
560	35 × 50	35 × 50
680	35 × 60	35 × 60

**DIMENSIONS** in millimeters **AND AVAILABLE FORMS**

**TWO TERMINAL SNAP-IN**



Bottom view

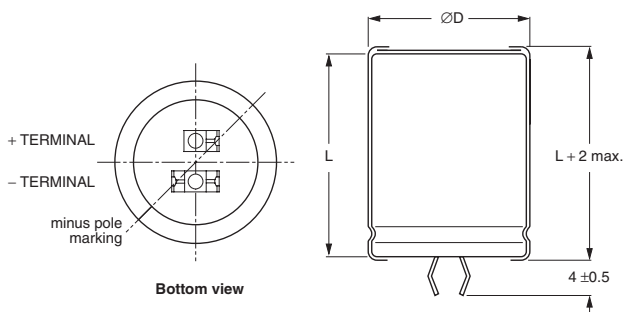


The minus terminal can be marked with a black dot or with an imprinted '-' sign.

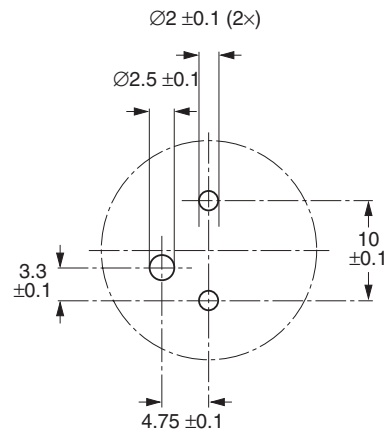
Fig. 2 Two terminal snap-in.

Fig. 3 Mounting hole diagram.

**THREE TERMINAL SNAP-IN**



Bottom view



The negative terminal has **TWO** pins which are **BOTH** electrically connected.

The 10 mm spacing of the 2 pin snap-in is used as the base layout and a third hole is added.

The third hole is closer to the negative primary hole so that polarization is always maintained, together with added mechanical stability.

Fig. 4 Three terminal snap-in.

Fig. 5 Mounting hole diagram.



Table 1

DIMENSIONS in millimeters, MASS AND PACKAGING QUANTITIES					
NOMINAL CASE SIZE ØD × L (mm)	ØD <sub>max</sub>	L <sub>max</sub>	MASS (g)	PACKAGING QUANTITIES (units per box)	CARDBOARD BOX DIMENSIONS L × W × H
22 × 25	23	27	≈12	100	260 × 250 × 39
22 × 30	23	32	≈16	100	260 × 250 × 44
22 × 35	23	37	≈20	100	260 × 250 × 49
22 × 40	23	42	≈23	100	260 × 250 × 54
25 × 25	26	27	≈20	100	290 × 280 × 39
25 × 30	26	32	≈22	100	290 × 280 × 44
25 × 35	26	37	≈24	100	290 × 280 × 49
25 × 40	26	42	≈27	100	290 × 280 × 54
25 × 45	26	47	≈32	100	290 × 280 × 59
25 × 50	26	52	≈38	100	290 × 280 × 64
30 × 25	31	27	≈25	100	340 × 330 × 39
30 × 30	31	32	≈30	100	340 × 330 × 44
30 × 35	31	37	≈35	100	340 × 330 × 49
30 × 40	31	42	≈40	100	340 × 330 × 54
30 × 45	31	47	≈45	100	340 × 330 × 59
30 × 50	31	52	≈50	100	340 × 330 × 64
35 × 25	36	27	≈33	50	390 × 198 × 39
35 × 30	36	32	≈40	50	390 × 198 × 44
35 × 35	36	37	≈48	50	390 × 198 × 49
35 × 40	36	42	≈55	50	390 × 198 × 54
35 × 45	36	47	≈63	50	390 × 198 × 59
35 × 50	36	52	≈72	50	390 × 198 × 64
35 × 60	36	62	≈87	50	390 × 198 × 74

ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C <sub>R</sub>	rated capacitance at 100 Hz
I <sub>R</sub>	rated RMS ripple current at 100 Hz, 85 °C
I <sub>L1</sub>	max. leakage current after 1 minute at U <sub>R</sub>
I <sub>L5</sub>	max. leakage current after 5 minutes at U <sub>R</sub>
ESR	typ./max. equivalent series resistance at 100 Hz
Z	typ./max. impedance at 10 kHz

Note

1. Unless otherwise specified, all electrical values in Table 2 apply at T<sub>amb</sub> = 20 °C, P = 86 to 106 kPa, RH = 45 to 75%.

Table 2

ELECTRICAL DATA AND ORDERING INFORMATION											
U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (µF)	NOMINAL CASE SIZE ØD × L (mm)	I <sub>R</sub> 100 Hz 85 °C (A)	I <sub>L1</sub> 1 min (µA)	I <sub>L5</sub> 5 min (µA)	TYP. ESR 100 Hz (mΩ)	MAX. ESR 100 Hz (mΩ)	TYP. Z 10 kHz (mΩ)	MAX. Z 10 kHz (mΩ)	CATALOG NUMBER 2222 198 .....	
										2-TERM.	3-TERM.
400	56	22 × 25	0.72	138	49	918	1706	521	1085	56569	76569
	68	22 × 25	0.79	167	59	762	1405	434	905	56689	76689
	100	22 × 30	1.00	244	84	520	956	297	610	56101	76101
	120	22 × 35	1.14	292	100	433	796	247	450	46121	26121
	120	25 × 30	1.14	292	100	438	796	252	450	36121	16121
	150	22 × 40	1.33	364	124	348	637	199	363	66151	86151

ORDERING EXAMPLE

Electrolytic capacitor 198 PHR-SI  
470 µF/450 V; ±20%  
Nominal case size: Ø35 × 50 mm

2-terminal snap-in:

Catalog number: 2222 198 57471.

3-terminal snap-in:

Catalog number: 2222 198 77471.



ELECTRICAL DATA AND ORDERING INFORMATION											
U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (μF)	NOMINAL CASE SIZE ∅D × L (mm)	I <sub>R</sub> 100 Hz 85 °C (A)	I <sub>L1</sub> 1 min (μA)	I <sub>L5</sub> 5 min (μA)	TYP. ESR 100 Hz (mΩ)	MAX. ESR 100 Hz (mΩ)	TYP. Z 10 kHz (mΩ)	MAX. Z 10 kHz (mΩ)	CATALOG NUMBER 2222 198 .....	
										2-TERM.	3-TERM.
400	150	25 × 35	1.33	364	124	351	637	202	363	36151	16151
	180	25 × 40	1.51	436	148	293	531	169	295	36181	16181
	180	30 × 30	1.49	436	148	305	531	180	295	66181	86181
	180	35 × 25	1.56	436	148	327	531	200	295	26181	76181
	220	25 × 45	1.75	532	180	241	434	139	280	36221	90008
	220	30 × 35	1.56	532	180	250	434	147	280	26221	76221
	220	35 × 30	1.81	532	180	259	434	155	280	16221	86221
	270	30 × 40	1.95	652	220	205	354	121	263	36271	16271
	270	35 × 30	1.93	652	220	222	354	137	263	66271	86271
	330	30 × 45	2.22	796	268	169	290	101	210	36331	16331
	330	35 × 35	2.18	796	268	181	290	112	210	66331	86331
	390	30 × 50	2.50	940	316	145	245	86	175	36391	16391
	390	35 × 40	2.44	940	316	154	245	95	175	66391	86391
	470	35 × 45	2.72	1132	380	129	203	80	153	36471	16471
	560	35 × 50	3.03	1348	452	110	171	70	133	46561	26561
	680	35 × 60	3.53	1636	548	91	140	57	110	46681	26681
450	56	22 × 25	0.71	155	54.4	865	1706	479	940	57569	77569
	68	22 × 30	0.82	188	65.2	709	1405	392	765	57689	77689
	82	22 × 30	0.89	225	77.8	592	1165	329	645	47829	27829
	82	25 × 25	0.91	225	77.8	604	1165	339	645	57829	77829
	100	22 × 35	1.02	274	94	485	956	270	525	47101	27101
	100	25 × 30	1.05	274	94	491	956	274	525	57101	77101
	120	22 × 40	1.14	328	112	406	796	225	443	47121	27121
	120	25 × 30	1.13	328	112	415	796	233	443	57121	77121
	120	30 × 25	1.16	328	112	431	796	248	443	67121	87121
	150	25 × 40	1.36	409	139	328	637	184	353	47151	27151
	150	30 × 30	1.36	409	139	340	637	194	353	57151	77151
	180	25 × 40	1.47	490	166	277	531	157	303	47181	27181
	180	30 × 35	1.54	490	166	282	531	161	303	57181	77181
	180	35 × 25	1.46	490	166	316	531	191	303	67181	87181
	220	25 × 50	1.71	598	202	226	434	127	263	47221	27221
	220	30 × 40	1.75	598	202	232	434	133	263	57221	77221
	220	35 × 30	1.72	598	202	248	434	148	263	67221	87221
	270	30 × 45	1.98	733	247	191	354	110	225	47271	27271
	270	35 × 35	1.96	733	247	202	354	120	225	57271	77271
	330	30 × 50	2.22	895	301	158	290	91	195	47331	27331
	330	35 × 40	2.22	895	301	167	290	100	195	57331	77331
	390	35 × 45	2.46	1057	355	142	245	85	170	57391	77391
	470	35 × 50	2.73	1273	427	120	203	73	145	57471	77471
	560	35 × 60	3.10	1516	508	100	171	60	120	57561	77561
	680	35 × 60	3.30	1840	616	88	140	55	110	57681	77681

**CUSTOMIZED PRODUCTS**

If you are unable to find the capacitor you require, please contact your local Vishay BCcomponents sales organization; we are able to design and manufacture customized capacitors to meet your specific requirements.



ADDITIONAL ELECTRICAL DATA		
PARAMETER	CONDITIONS	VALUE
<b>Voltage</b>		
Surge voltage	≥ 400 V versions	$U_s = 1.1 \times U_R$
Reverse voltage		≤ 1 V
<b>Current</b>		
Leakage current	after 1 minute at $U_R$	$I_{L1} \leq 0.006 C_R \times U_R + 4 \mu A$
	after 5 minutes at $U_R$	$I_{L5} \leq 0.002 C_R \times U_R + 4 \mu A$
<b>Inductance</b>		
Equivalent series inductance (ESL)	all case sizes	typ. 19 nH
		max. 25 nH

Table 3

MULTIPLIER OF RIPPLE CURRENT ( $I_R$ ) AS A FUNCTION OF FREQUENCY	
FREQUENCY (Hz)	$I_R$ MULTIPLIER
50	0.86
100	1.00
300	1.17
600	1.24
1000	1.29
≥10000	1.40

**RIPPLE CURRENT AND USEFUL LIFE**

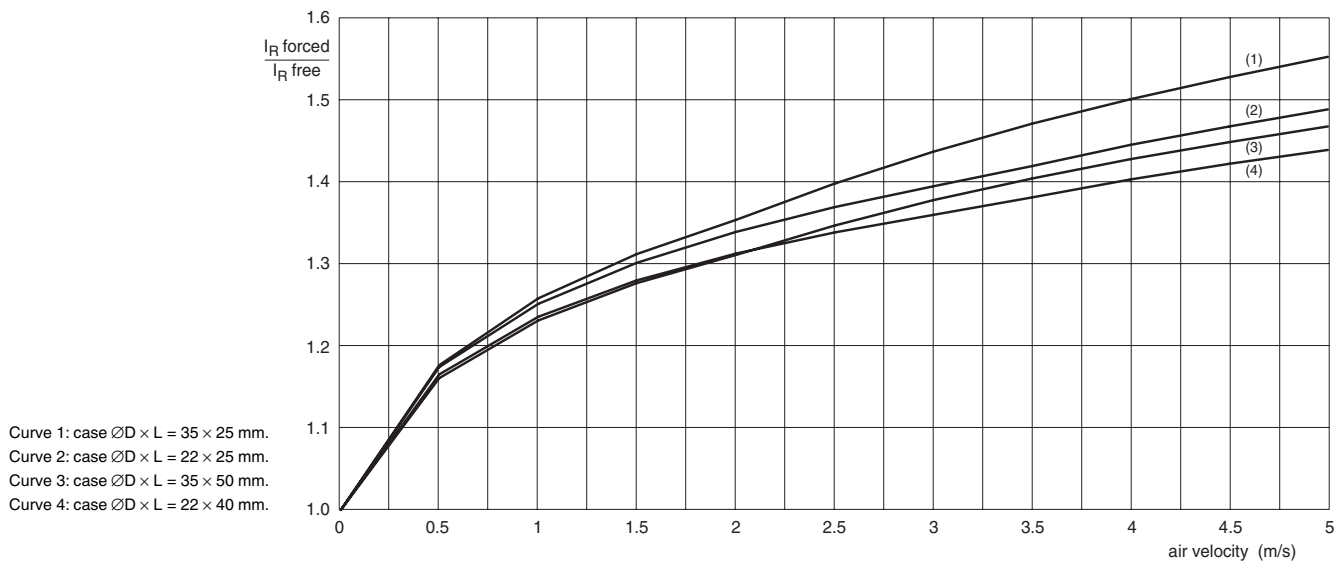


Fig. 6 Multiplier of ripple current ( $I_R$ ) as a function of air-flow.

MAXIMUM RIPPLE CURRENT MULTIPLIER			
PARAMETER	CONDITION	MAXIMUM RIPPLE CURRENT MULTIPLIER	VALUE
Ambient temperature ( $T_{amb}$ )	70 °C	from nomogram; see Fig.7	1.57
Operating frequency (f)	300 Hz	from frequency table; see Table	1.17
Air-flow	2 m/s	from air-flow; see Fig.6	1.35

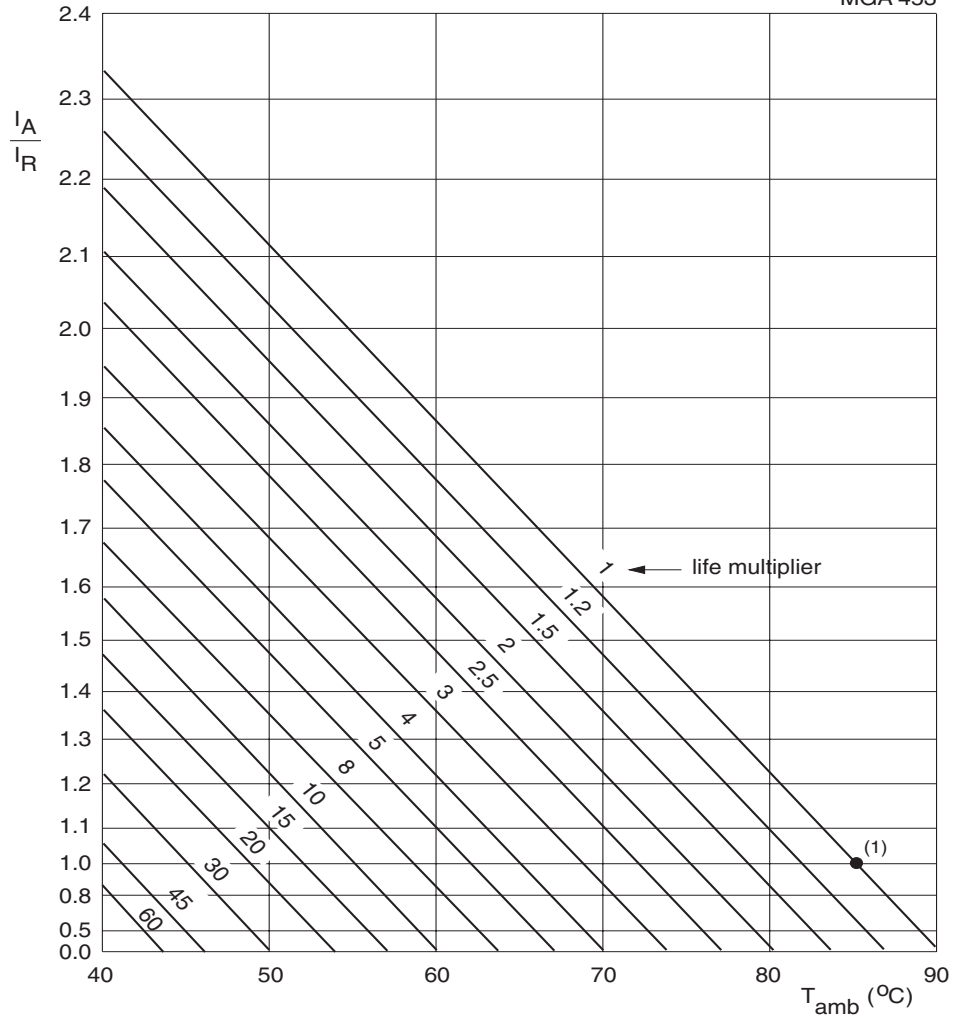
**Note**

Calculation example for case  $\varnothing D \times L = 35 \times 25$  mm

Therefore the maximum ripple current multiplier at 70 °C, 300 Hz and 2 m/s air-flow =  $1.57 \times 1.17 \times 1.35 = 2.48$ .



MGA 453



$I_A$  = actual ripple current at 100 Hz.  
 $I_R$  = rated ripple current at 100 Hz and 85 °C.  
 (1) Useful life at 85 °C and  $U_R$  applied:  
 15000 hours.

Fig. 7 Multiplier of useful life as a function of ambient temperature and ripple current load.

Table 4

TEST PROCEDURES AND REQUIREMENTS			
TEST		PROCEDURE (quick reference)	REQUIREMENTS
NAME OF TEST	REFERENCE		
Endurance	IEC 60384-4/ EN130300 subclause 4.13	$T_{amb} = 85\text{ °C}$ ; $U_R$ applied; 7000 hours	$\Delta C/C: \pm 10\%$ ESR $\leq 2 \times$ spec. limit $I_{L5} \leq$ spec. limit
Useful life	CECC 30301 subclause 1.8.1	$T_{amb} = 85\text{ °C}$ ; $U_R$ and $I_R$ applied; 15000 hours	$\Delta C/C: \pm 30\%$ ESR $\leq 3 \times$ spec. limit $I_{L5} \leq$ spec. limit
Shelf life (storage at high temperature)	IEC 60384-4/ EN130300 subclause 4.17	$T_{amb} = 85\text{ °C}$ ; no voltage applied; 1000 hours after test: $U_R$ to be applied for 30 minutes, 24 to 48 hours before measurement	$\Delta C/C: \pm 15\%$ ESR $\leq 2 \times$ spec. limit $I_{L5} \leq 2 \times$ spec. limit