Surface Mount Multilayer Ceramic Chip Capacitors (SMD MLCCs)

High Temperature 150°C, X8L Dielectric, 10VDC-50VDC (Commercial & Automotive Grade)

Overview

KEMET's X8L dielectric features a 150°C maximum operating temperature and is considered "general purpose high temperature." These components are fixed, ceramic dielectric capacitors suited for high temperature bypass and decoupling applications or frequency discriminating circuits where Q and stability of capacitance characteristics are not critical. X8L exhibits a predictable change in capacitance with respect to time and voltage and boasts a minimal change in capacitance with reference to ambient temperature up to 125°C. Beyond 125°C X8L displays a wider variation in capacitance. Capacitance change is limited to ±15% from -55°C to +125°C and +15, -40% from 125°C to 150°C.

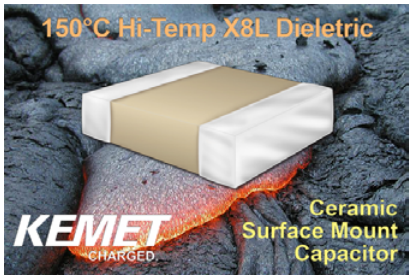
Driven by the demand for a more robust and reliable component, X8L dieletric capacitors were developed for critical applications where reliability at higher operating temperatures are a concern. These capacitors are manufacturered in state of the art ISO/TS 16949:2002 certified facilities and are widely used in automotive circuits as well as general high temperature applications.

Concerned with flex cracks resulting from excessive shear stresses produced during board flexure or thermal cycling? These devices are available with KEMET's Flexible termination technology which directs board flex stress away from the ceramic body and into the termination area, therefore mitigating flex cracks which can result in low IR or short circuit failures. Although flexible termination technology does not eliminate the potential for mechanical damage that may propagate during extreme environmental and handling conditions, it does provide superior flex performance over standard termination systems.

In addition to commercial grade, automotive grade devices are available and meet the demanding Automotive Electronics Council's AEC-Q200 qualification requirements.

Benefits

- -55°C to +150°C operating temperature range
- Pb-Free & RoHS compliant
- EIA 0402, 0603, 0805, 1206 & 1210 case sizes
- DC voltage ratings of 10V, 25V & 50V
- Capacitance offerings ranging from .012µF to 10µF
- Available capacitance tolerances of ±5%, ±10% & ±20%
- Commercial & Automotive (AEC-Q200) grades available
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb termination finish option available upon request (5% min)
- Flexible termination option available upon request



Ordering Information

C	1210	X	106	K	8	N	A	C	TU
Ceramic	Case Size (L" x W")	Specification/ Series[1]	Capacitance Code (pF)	Capacitance Tolerance	Voltage	Dielectric	Failure Rate/ Design	Termination Finish[2]	Packaging/Grade (C-Spec)[3]
	0402 0603 0805 1206 1210	C = Standard X = Flexible Termination	2 Sig. Digits + Number of Zeros	J = ±5% K = ±10% M = ±20%	8 = 10V 3 = 25V 5 = 50V	N = X8L	A = N/A	C = 100% Matte Sn L = SnPb (5% min)	Blank = Bulk TU = 7" Reel Unmarked TM = 7" Reel Marked AUTO = Automotive Grade 7" Reel Unmarked

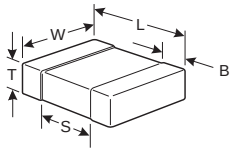
[1] *The flexible termination option is not available on EIA 0402 case size product. "C" must be used in the 6th character position when ordering this case size.*

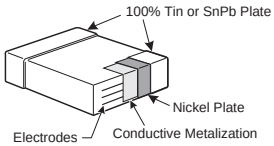
[2] *Additional termination finish options may be available. Contact KEMET for details.*

[2, 3] *SnPb termination finish option is not available on automotive grade product.*

[3] *Additional reeling or packaging options may be available. Contact KEMET for details.*

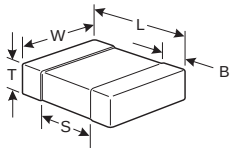
Dimensions – Standard Termination – Millimeters (Inches)

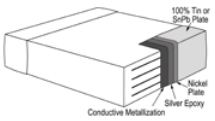




EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Min.	Mounting Technique
0402	1005	1.00 (.040) ± 0.05 (.002)	0.50 (.020) ± 0.05 (.002)	See Table 2 for Thickness	0.30 (.012) ± 0.10 (.004)	0.30 (.012)	Solder Reflow Only
0603	1608	1.60 (.063) ± 0.15 (.006)	0.80 (.032) ± 0.15 (.006)		0.35 (.014) ± 0.15 (.006)	0.70 (.028)	Solder Wave or Solder Reflow
0805	2012	2.00 (.079) ± 0.20 (.008)	1.25 (.049) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	0.75 (.030)	
1206	3216	3.20 (.126) ± 0.20 (.008)	1.60 (.063) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)	N/A	
1210	3225	3.20 (.126) ± 0.20 (.008)	2.50 (.098) ± 0.20 (.008)		0.50 (0.02) ± 0.25 (.010)		Solder Reflow Only

Dimensions – Flexible Termination – Millimeters (Inches)





EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Min.	Mounting Technique
0603	1608	1.60 (.063) +0.20 (.008)/-0.10 (.004)	0.80 (.032) ± 0.15 (.006)	See Table 2 for Thickness	0.45 (.018) +0.05 (.002)/-0.15(.006)	0.50 (.020)	Solder Wave or Solder Reflow
0805	2012	2.10 (.083) +0.30 (.012)/-0.20 (.008)	1.25 (.049) ± 0.20 (.008)		0.50 (0.02) +0.10 (.004)/ -0.25 (.010)	0.70 (.028)	
1206	3216	3.30 (.130) ± 0.40 (.016)	1.60 (.063) ± 0.20 (.008)		0.60 (.024) ± 0.25 (.010)	N/A	
1210	3225	3.30 (.130) ± 0.40 (.016)	2.50 (.098) ± 0.20 (.008)		0.60 (.024) ± 0.25 (.010)		Solder Reflow Only

Applications

Typical applications include use in extreme environments such as down-hole oil exploration, under-hood automotive, military and aerospace.

Qualification/Certification

Commercial grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

Automotive grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC-Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC-Q200, please visit their website at www.aecouncil.com.

Environmental Compliance

Pb-Free and RoHS compliant (excluding SnPb termination finish option).

Electrical Parameters/Characteristics

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +150°C
Capacitance Change with Reference to +25°C and 0 Vdc Applied (TCC)	±15% (-55ºC–125ºC) +15, -40% (125ºC–150ºC)
Aging Rate (Max % Cap Loss/Decade Hour)	3.0%
Dielectric Withstanding Voltage	250% of rated voltage (5 ± 1 seconds and charge/discharge not exceeding 50mA)
Dissipation Factor (DF) Maximum Limits @ 25ºC	3.5% (10V) and 2.5% (25V & 50V)
Insulation Resistance (IR) Limit @ 25°C	500 megohm microfarads or 10GΩ (Rated voltage applied for 120 ± 5 secs @ 25°C)

Regarding Aging Rate: Capacitance measurements (including tolerance) are indexed to a referee time of 1000 hours.
To obtain IR limit, divide MΩ-μF value by the capacitance and compare to GΩ limit. Select the lower of the two limits.
Capacitance and Dissipation Factor (DF) measured under the following conditions:
1kHz ± 50Hz and 1.0 ± 0.2 Vrms.
Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 & Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

Post Environmental Limits

High Temperature Life, Biased Humidity, Moisture Resistance					
Dielectric	Rated DC Voltage	Capacitance Value	DF (%)	Cap Shift	IR
X8L	>25	All	3.0	± 20%	10% of Initial Limit
	25		5.0		
	10		7.5		

Table 1 – (0402 - 1210 Case Sizes)

Cap	Cap Code	Series			C0402		C0603			C0805			C1206			C1210		
		Voltage Code			8	3	8	3	5	8	3	5	8	3	5	8	3	5
		Voltage DC			10	25	10	25	50	10	25	50	10	25	50	10	25	50
		Cap Tolerance			Product Availability and Chip Thickness Codes See Table 2 for Chip Thickness Dimensions													
12,000 pF	123	J	K	M	BB	BB												
15,000 pF	153	J	K	M	BB	BB												
18,000 pF	183	J	K	M	BB	BB												
22,000 pF	223	J	K	M	BB	BB												
27,000 pF	273	J	K	M	BB													
33,000 pF	333	J	K	M	BB													
39,000 pF	393	J	K	M	BB													
47,000 pF	473	J	K	M	BB		CB	CB	CB									
56,000 pF	563	J	K	M														
68,000 pF	683	J	K	M														
82,000 pF	823	J	K	M														
0.10 µF	104	J	K	M														
0.12 µF	124	J	K	M			CB	CB										
0.15 µF	154	J	K	M			CB	CB		DG	DG	DG						
0.18 µF	184	J	K	M			CB			DG	DG	DG						
0.22 µF	224	J	K	M			CB			DD	DD	DG						
0.27 µF	274	J	K	M						DD	DD							
0.33 µF	334	J	K	M						DD	DD							
0.39 µF	394	J	K	M						DE	DE					FD	FD	FD
0.47 µF	474	J	K	M						DE	DE		EG	EG	EG	FD	FD	FD
0.56 µF	564	J	K	M						DG	DH					FF	FF	FF
0.68 µF	684	J	K	M						DG	DH					FG	FG	FG
0.82 µF	824	J	K	M						DG						FL	FL	FL
1.0 µF	105	J	K	M						DG			ED	ED		FM	FM	FM
1.2 µF	125	J	K	M									EH	EH		FG	FG	
1.5 µF	155	J	K	M									EH	EH		FG	FG	
1.8 µF	185	J	K	M									EF	EH		FG	FG	
2.2 µF	225	J	K	M									EF	EH		FG	FG	
2.7 µF	275	J	K	M									EH			FG	FH	
3.3 µF	335	J	K	M									EH			FM	FM	
3.9 µF	395	J	K	M									EH			FG	FK	
4.7 µF	475	J	K	M									EH			FG	FS	
5.6 µF	565	J	K	M												FH		
6.8 µF	685	J	K	M												FM		
8.2 µF	825	J	K	M												FK		
10 µF	106	J	K	M												FS		
Cap	Cap Code	Voltage DC			10	25	10	25	50	10	25	50	10	25	50	10	25	50
		Voltage Code			8	3	8	3	5	8	3	5	8	3	5	8	3	5
		Series			C0402		C0603			C0805			C1206			C1210		

Table 2 – Chip Thickness/Packaging Quantities

Thickness Code	Chip Size	Thickness ± Range (mm)	QTY per Reel 7" Plastic	QTY per Reel 13" Plastic	QTY per Reel 7" Paper	QTY per Reel 13" Paper	QTY per Bulk Cassette
AA	1005	0.20 ± 0.02			15000		
AB	0201	0.30 ± 0.03			15000		
BB	0402	0.50 ± 0.05			10000	50000	50000
BC	0402	0.50 ± 0.10			10000	50000	50000
PA	0508	0.80 ± 0.10	4000	10000			
CB	0603	0.80 ± 0.07			4000	10000	15000
CC	0603	0.80 ± 0.10			4000	10000	15000
CD	0603	0.80 ± 0.15			4000	10000	15000
MA	0612	0.80 ± 0.10	4000	10000			
DB	0805	0.60 ± 0.10			4000	10000	15000
DC	0805	0.78 ± 0.10			4000	10000	15000
DD	0805	0.90 ± 0.10			4000	10000	15000
DL	0805	0.95 ± 0.10	4000	10000			
DE	0805	1.00 ± 0.10	2500	10000			
DF	0805	1.10 ± 0.10	2500	10000			
DG	0805	1.25 ± 0.15	2500	10000			
DH	0805	1.25 ± 0.20	2500	10000			
EB	1206	0.78 ± 0.10	4000	10000	4000	10000	
EK	1206	0.80 ± 0.10	2000	8000			
EC	1206	0.90 ± 0.10	4000	10000			
EN	1206	0.95 ± 0.10	4000	10000			
ED	1206	1.00 ± 0.10	2500	10000			
EE	1206	1.10 ± 0.10	2500	10000			
EF	1206	1.20 ± 0.15	2500	10000			
EM	1206	1.25 ± 0.15	2500	10000			
EG	1206	1.60 ± 0.15	2000	8000			
EH	1206	1.60 ± 0.20	2000	8000			
EJ	1206	1.70 ± 0.20	2000	8000			
FB	1210	0.78 ± 0.10	4000	10000			
FC	1210	0.90 ± 0.10	4000	10000			
FD	1210	0.95 ± 0.10	4000	10000			
FE	1210	1.00 ± 0.10	2500	10000			
FF	1210	1.10 ± 0.10	2500	10000			
FG	1210	1.25 ± 0.15	2500	10000			
FL	1210	1.40 ± 0.15	2000	8000			
FO	1210	1.50 ± 0.20	2000	8000			
FH	1210	1.55 ± 0.15	2000	8000			
FP	1210	1.60 ± 0.20	2000	8000			
FM	1210	1.70 ± 0.20	2000	8000			
FJ	1210	1.85 ± 0.20	2000	8000			
FN	1210	1.85 ± 0.20	2000	8000			
FT	1210	1.90 ± 0.20	1500	4000			
FK	1210	2.10 ± 0.20	2000	8000			
FR	1210	2.25 ± 0.20	2000	8000			
FS	1210	2.50 ± 0.20	1000	4000			
FV	1210	3.35 ± 0.10	500	1800			
FW	1210	6.15 ± 0.15	200	1000			
PA	1220	0.80 ± 0.10	4000	10000			
MA	1632	0.80 ± 0.10	4000	10000			
NA	1706	0.90 ± 0.10	4000	10000			
NB	1706	1.00 ± 0.10	4000	10000			
NC	1706	1.00 ± 0.15	4000	10000			
LD	1808	0.90 ± 0.10	2500	10000			
LE	1808	1.00 ± 0.10	2500	10000			
LF	1808	1.00 ± 0.15	2500	10000			
LA	1808	1.40 ± 0.15	1000	4000			
LB	1808	1.60 ± 0.15	1000	4000			
LC	1808	2.00 ± 0.15	1000	4000			
GB	1812	1.00 ± 0.10	1000	4000			
GC	1812	1.10 ± 0.10	1000	4000			
GD	1812	1.25 ± 0.15	1000	4000			
GE	1812	1.30 ± 0.10	1000	4000			
GH	1812	1.40 ± 0.15	1000	4000			
GF	1812	1.50 ± 0.10	1000	4000			
GG	1812	1.55 ± 0.10	1000	4000			
GK	1812	1.60 ± 0.20	1000	4000			
GJ	1812	1.70 ± 0.15	1000	4000			
GN	1812	1.70 ± 0.20	1000	4000			
GL	1812	1.90 ± 0.20	1000	4000			
GM	1812	2.00 ± 0.20	1000	4000			
GO	1812	2.50 ± 0.20	500	2000			
GP	1812	2.65 ± 0.35	500	1400			
GR	1812	5.00 ± 0.50	350	1000			
HB	1825	1.10 ± 0.15	1000	4000			
HC	1825	1.15 ± 0.15	1000	4000			
HD	1825	1.30 ± 0.15	1000	4000			
HE	1825	1.40 ± 0.15	1000	4000			
HF	1825	1.50 ± 0.15	1000	4000			
Thickness Code	**Chip Size**	**Thickness ± Range (mm)**	**QTY per Reel 7" Plastic**	**QTY per Reel 13" Plastic**	**QTY per Reel 7" Paper**	**QTY per Reel 13" Paper**	**QTY per Bulk Cassette**

Package Quantity Based on Finished Chip Thickness Specifications

Table 2 – Chip Thickness/Packaging Quantities con't

Thickness Code	Chip Size	Thickness ± Range (mm)	QTY per Reel 7" Plastic	QTY per Reel 13" Plastic	QTY per Reel 7" Paper	QTY per Reel 13" Paper	QTY per Bulk Cassette
HG	1825	1.60 ± 0.20	1000	4000			
JB	2220	1.00 ± 0.15	1000	4000			
JC	2220	1.10 ± 0.15	1000	4000			
JD	2220	1.30 ± 0.15	1000	4000			
JE	2220	1.40 ± 0.15	1000	4000			
JF	2220	1.50 ± 0.15	1000	4000			
JP	2220	1.60 ± 0.20	1000	4000			
JG	2220	1.70 ± 0.15	1000	4000			
JH	2220	1.80 ± 0.15	1000	4000			
JO	2220	2.40 ± 0.15	500	2000			
JP	2220	3.50 ± 0.30	250	850			
JR	2220	5.00 ± 0.50	150	600			
KB	2225	1.00 ± 0.15	1000	4000			
KC	2225	1.10 ± 0.15	1000	4000			
KD	2225	1.30 ± 0.15	1000	4000			
KE	2225	1.40 ± 0.15	1000	4000			
KF	2225	1.60 ± 0.20	1000	4000			
Thickness Code	**Chip Size**	**Thickness ± Range (mm)**	**QTY per Reel 7" Plastic**	**QTY per Reel 13" Plastic**	**QTY per Reel 7" Paper**	**QTY per Reel 13" Paper**	**QTY per Bulk Cassette**

Table 3A – Land Pattern Design Recommendations per IPC-7351 (Standard Termination)

EIA Size Code	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		C	Y	X	V1	V2	C	Y	X	V1	V2	C	Y	X	V1	V2
01005	0402	0.33	0.46	0.43	1.60	0.90	0.28	0.36	0.33	1.30	0.70	0.23	0.26	0.23	1.00	0.50
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00

Density Level A: For low-density Product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).

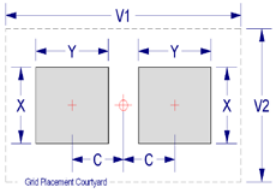


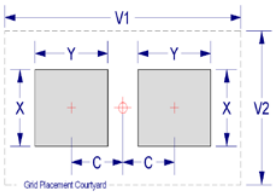
Table 3B – Land Pattern Design Recommendations per IPC-7351 (Flexible Termination)

EIA Size Code	Metric Size Code	Density Level A: Maximum (Most) Land Protrusion (mm)					Density Level B: Median (Nominal) Land Protrusion (mm)					Density Level C: Minimum (Least) Land Protrusion (mm)				
		C	Y	X	V1	V2	C	Y	X	V1	V2	C	Y	X	V1	V2
0603	1608	0.85	1.25	1.10	4.00	2.10	0.75	1.05	1.00	3.10	1.50	0.65	0.85	0.90	2.40	1.20
0805	2012	1.10	1.30	1.55	4.50	2.60	1.00	1.10	1.45	3.60	2.00	0.90	0.90	1.35	2.90	1.70
1206	3216	1.60	1.65	1.90	5.90	2.90	1.50	1.45	1.80	5.00	2.30	1.40	1.25	1.70	4.30	2.00
1210	3225	1.60	1.65	2.80	5.90	3.80	1.50	1.45	2.70	5.00	3.20	1.40	1.25	2.60	4.30	2.90
1808	4520	2.25	1.85	2.30	7.40	3.30	2.15	1.65	2.20	6.50	2.70	2.05	1.45	2.10	5.80	2.40
1812	4532	2.10	1.80	3.60	7.00	4.60	2.00	1.60	3.50	6.10	4.00	1.90	1.40	3.40	5.40	3.70
1825	4564	2.15	1.80	6.90	7.10	7.90	2.05	1.60	6.80	6.20	7.30	1.95	1.40	6.70	5.50	7.00
2220	5650	2.85	2.10	5.50	8.80	6.50	2.75	1.90	5.40	7.90	5.90	2.65	1.70	5.30	7.20	5.60
2225	5664	2.85	2.10	6.90	8.80	7.90	2.75	1.90	6.80	7.90	7.30	2.65	1.70	6.70	7.20	7.00

Density Level A: For low-density Product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

Density Level B: For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.

Density Level C: For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC standard 7351 (IPC-7351).



Soldering Process

Recommended Soldering Technique:

- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- All other EIA case sizes are limited to solder reflow only

Recommended Soldering Profile:

- KEMET recommends following the guidelines outlined in IPC/JEDEC J-STD-020

Table 4 – Performance & Reliability: Test Methods and Conditions

Stress	Reference	Test or Inspection Method
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8kg for 60 seconds.
Board Flex	JIS-C-6429	Appendix 2, Note: 2mm (min) for all except 3mm for C0G.
Solderability	J-STD-002	Magnification 50 X. Conditions:
		a) Method B, 4 hours @ 155°C, dry heat @ 235°C
		b) Method B @ 215°C category 3
		c) Method D, category 3 @ 260°C
Temperature Cycling	JESD22 Method JA-104	1000 cycles (-55°C to +125°C). Measurement at 24 hours. +/- 2 hours after test conclusion.
Biased Humidity	MIL-STD-202 Method 103	Load Humidity: 1000 hours 85°C/85%RH and Rated Voltage. Add 100K ohm resistor. Measurement at 24 hours. +/- 2 hours after test conclusion.
		Low Volt Humidity: 1000 hours 85°C/85%RH and 1.5V. Add 100K ohm resistor. Measurement at 24 hours. +/- 2 hours after test conclusion.
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a & 7b not required. Unpowered. Measurement at 24 hours. +/- 2 hours after test conclusion.
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required-300, maximum transfer time-20 seconds, dwell time-15 minutes. Air-Air.
High Temperature Life	MIL-STD-202 Method 108 / EIA -198	1000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2x rated voltage applied.
Storage Life	MIL-STD-202 Method 108	150°C, 0VDC, for 1000 hours.
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical - OKEM Clean or equivalent.

Storage and Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp, and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40ºC, and maximum storage humidity not exceed 70% relative humidity. In addition, temperature fluctuations should be minimized to avoid condensation on the parts, and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability, chip stock should be used promptly, preferably within 1.5 years of receipt.

Tape & Reel Packaging Information

KEMET offers Multilayer Ceramic Chip Capacitors packaged in 8mm, 12mm and 16mm tape on 7" and 13" reels in accordance with EIA standard 481. This packaging system is compatible with all tape fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

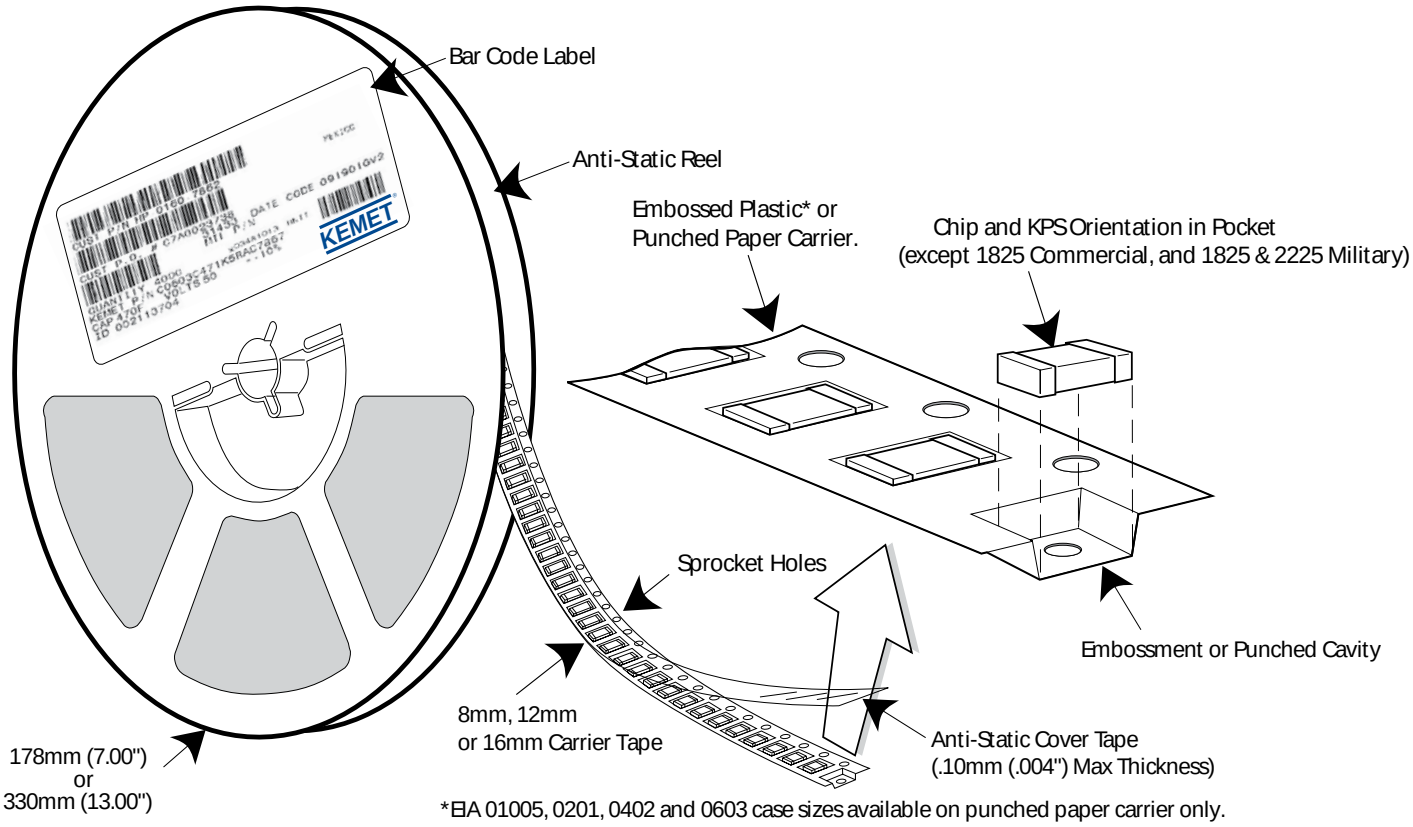


Table 5 – Carrier Tape Configuration (mm)

EIA Case Size	Tape size (W)*	Pitch (P_1)*
01005 - 0402	8	2
0603 - 1210	8	4
1805 - 1808	12	4
≥ 1812	12	8
KPS 1210	12	8
KPS 1812 & 2220	16	12
Array 0508 & 0612	8	4

**Refer to Figure 1 for W and P_1 carrier tape reference locations.*
**Refer to Table 6 for tolerance specifications.*

Figure 1 – Embossed (Plastic) Carrier Tape Dimensions

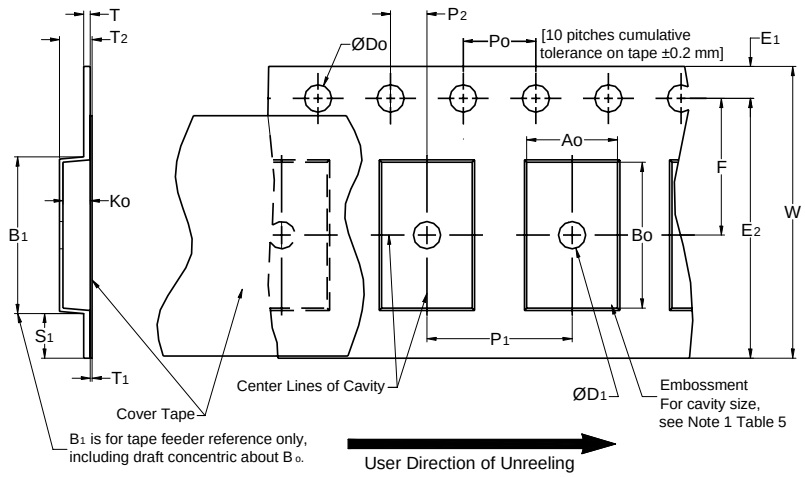


Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D_0	D_1 Min. Note 1	E_1	P_0	P_2	R Ref. Note 2	S_1 Min. Note 3	T Max.	T_1 Max.
8mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.0 (0.039)	1.75 ± 0.10 (0.069 ± 0.004)	4.0 ± 0.10 (0.157 ± 0.004)	2.0 ± 0.05 (0.079 ± 0.002)	25.0 (0.984)	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)
12mm		1.5 (0.059)				30 (1.181)			
16mm									

Variable Dimensions — Millimeters (Inches)								
Tape Size	Pitch	B_1 Max. Note 4	E_2 Min.	F	P_1	T_2 Max	W Max	A_0,B_0 & K_0
8mm	Single (4mm)	4.35 (0.171)	6.25 (0.246)	3.5 ± 0.05 (0.138 ± 0.002)	4.0 ± 0.10 (0.157 ± 0.004)	2.5 (0.098)	8.3 (0.327)	Note 5
12mm	Single (4mm) & Double (8mm)	8.2 (0.323)	10.25 (0.404)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	12.3 (0.484)	
16mm	Triple (12mm)	12.1 (0.476)	14.25 (0.561)	5.5 ± 0.05 (0.217 ± 0.002)	8.0 ± 0.10 (0.315 ± 0.004)	4.6 (0.181)	16.3 (0.642)	

1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.

2. The tape with or without components shall pass around R without damage (see Figure 5).

3. If S_1<1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Document 481 paragraph 4.3 (b)).

4. B1 dimension is a reference dimension for tape feeder clearance only.

5. The cavity defined by A_0, B_0 and K_0 shall surround the component with sufficient clearance that:

(a) the component does not protrude above the top surface of the carrier tape.

(b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.

(c) rotation of the component is limited to 20° maximum for 8 and 12mm tapes and 10° maximum for 16mm tapes (see Figure 3).

(d) lateral movement of the component is restricted to 0.5 mm maximum for 8mm and 12mm wide tape and to 1.0mm maximum for 16mm tape (see Figure 4).

(e) for KPS Series product A_0 and B_0 are measured on a plane 0.3mm above the bottom of the pocket.

(f) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.

Figure 2 – Punched (Paper) Carrier Tape Dimensions

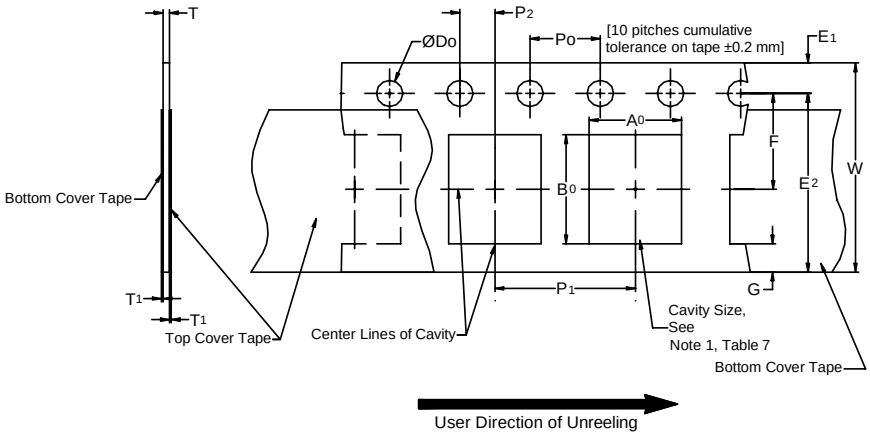


Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)							
Tape Size	D_0	E_1	P_0	P_2	T_1 Max	G Min	R Ref. Note 2
8mm	1.5 +0.10-0.0 (0.059 +0.004, -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (.004) Max.	0.75 (.030)	25 (.984)

Variable Dimensions — Millimeters (Inches)							
Tape Size	Pitch	E2 Min	F	P_1	T Max	W Max	A_0 B_0
8mm	Half (2mm)	6.25 (0.246)	3.5 ± 0.05 (0.138 ± 0.002)	2.0 ± 0.05 (0.079 ± 0.002)	1.1 (0.098)	8.3 (0.327)	Note 5
8mm	Single (4mm)			4.0 ± 0.10 (0.157 ± 0.004)		8.3 (0.327)	

1. The cavity defined by A_0, B_0 and T shall surround the component with sufficient clearance that:
a) the component does not protrude beyond either surface of the carrier tape.
b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).
e) see Addendum in EIA Document 481 for standards relating to more precise taping requirements.
2. The tape with or without components shall pass around R without damage (see Figure 5).

Packaging Information Performance Notes

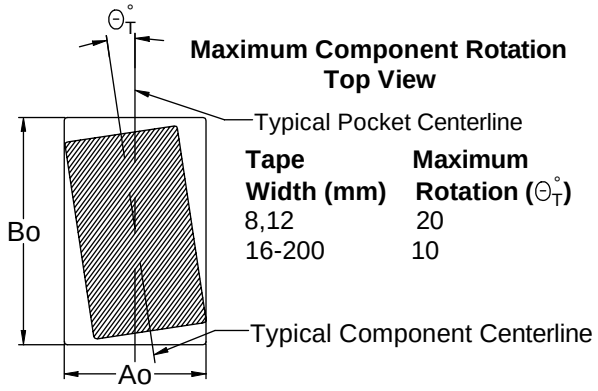
1. **Cover Tape Break Force:** *1.0 Kg Minimum.*
2. **Cover Tape Peel Strength:** *The total peel strength of the cover tape from the carrier tape shall be:*

Tape Width	Peel Strength
8mm	0.1 Newton to 1.0 Newton (10gf to 100gf)
12mm & 16mm	0.1 Newton to 1.3 Newton (10gf to 130gf)

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300±10 mm/minute.

3. **Labeling:** *Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. Refer to EIA-556 and EIA-624.*

Figure 3 – Maximum Component Rotation



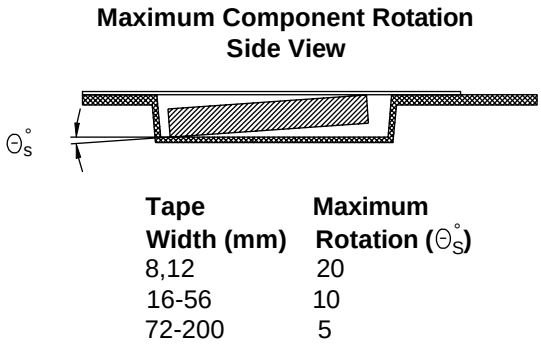


Figure 4 – Maximum Lateral Movement

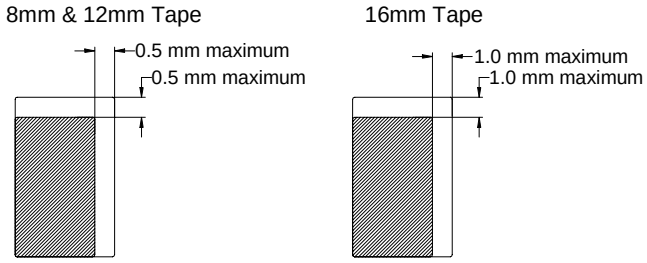


Figure 5 – Bending Radius

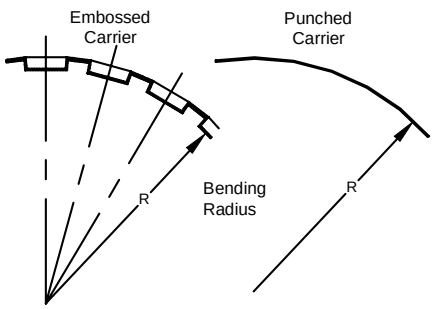
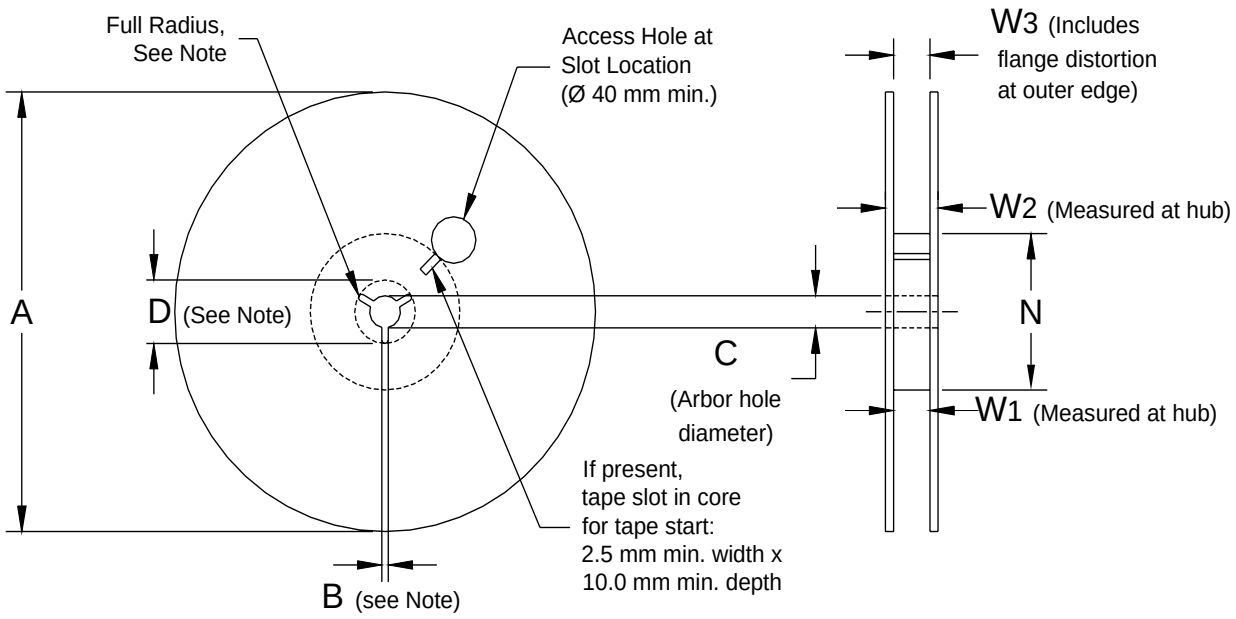


Figure 6 – Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

Table 8 – Reel Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)				
Tape Size	A	B Min	C	D Min
8mm	178 ± 0.20 (7.008 ± 0.008) or 330 ± 0.20 (13.000 ± 0.008)	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)
12mm				
16mm				

Variable Dimensions — Millimeters (Inches)				
Tape Size	N Min	W_1	W_2 Max	W_3
8mm	50 (1.969)	8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)	Shall accommodate tape width without interference
12mm		12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	
16mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)	

Figure 7 – Tape Leader & Trailer Dimensions

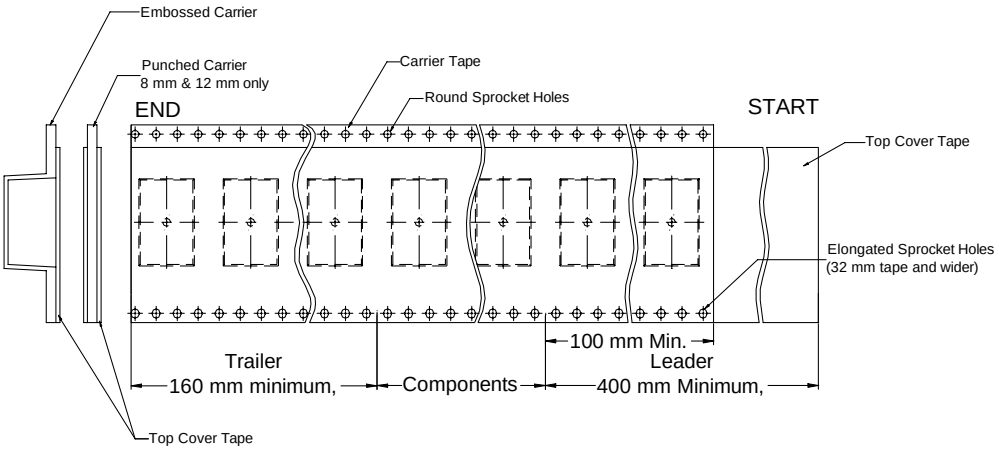


Figure 8 – Maximum Camber

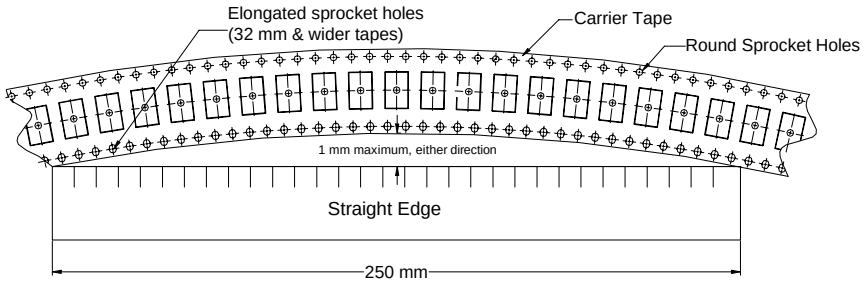


Figure 9 – Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC-286 and EIAJ 7201

*Unit mm *Reference*

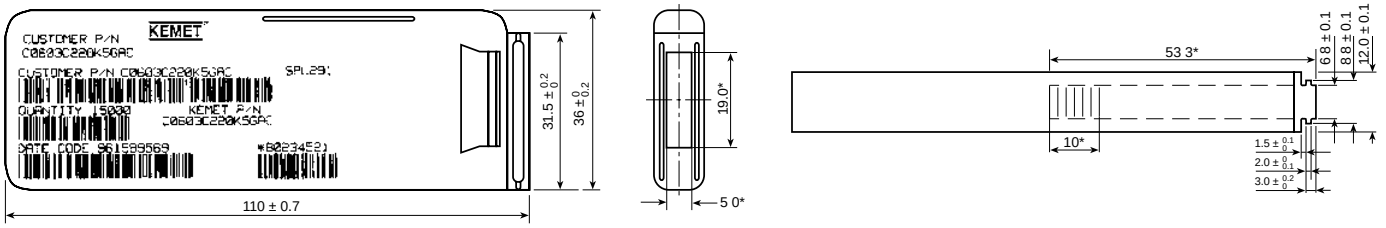


Table 9 – Capacitor Dimensions for Bulk Cassette

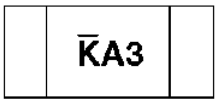
Cassette Packaging – Millimeters

EIA Size Code	Metric Size Code	L Length	W Width	B Bandwidth	S Separation minimum	T Thickness	Number of Pcs/Cassette
0402	1005	1.0 ± 0.05	0.5 ± 0.05	0.2 to 0.4	0.3	0.5 ± .05	50,000
0603	1608	1.6 ± 0.07	0.8 ± 0.07	0.2 to 0.5	0.7	0.8 ± .07	15,000

Table 10 – Capacitor Marking

Laser marking is available as an extra-cost option for most KEMET ceramic chips. Such marking is two sided, and includes a K to identify KEMET, followed by two characters (per EIA-198) to identify the capacitance value. Note that marking is not available for any Y5V chip. In addition, the 0603 marking option is limited to the K only. (Marking Optional – Not Available for 0402 Size)

Numeral / Alpha Character	Capacitance (pF) For Various Numeral Identifiers								
	9	0	1	2	3	4	5	6	7
A	0.1	1	10	100	1000	10000	100000	1000000	10000000
B	0.11	1.1	11	110	1100	11000	110000	1100000	11000000
C	0.12	1.2	12	120	1200	12000	120000	1200000	12000000
D	0.13	1.3	13	130	1300	13000	130000	1300000	13000000
E	0.15	1.5	15	150	1500	15000	150000	1500000	15000000
F	0.16	1.6	16	160	1600	16000	160000	1600000	16000000
G	0.18	1.8	18	180	1800	18000	180000	1800000	18000000
H	0.2	2	20	200	2000	20000	200000	2000000	20000000
J	0.22	2.2	22	220	2200	22000	220000	2200000	22000000
K	0.24	2.4	24	240	2400	24000	240000	2400000	24000000
L	0.27	2.7	27	270	2700	27000	270000	2700000	27000000
M	0.3	3	30	300	3000	30000	300000	3000000	30000000
N	0.33	3.3	33	330	3300	33000	330000	3300000	33000000
P	0.36	3.6	36	360	3600	36000	360000	3600000	36000000
Q	0.39	3.9	39	390	3900	39000	390000	3900000	39000000
R	0.43	4.3	43	430	4300	43000	430000	4300000	43000000
S	0.47	4.7	47	470	4700	47000	470000	4700000	47000000
T	0.51	5.1	51	510	5100	51000	510000	5100000	51000000
U	0.56	5.6	56	560	5600	56000	560000	5600000	56000000
V	0.62	6.2	62	620	6200	62000	620000	6200000	62000000
W	0.68	6.8	68	680	6800	68000	680000	6800000	68000000
X	0.75	7.5	75	750	7500	75000	750000	7500000	75000000
Y	0.82	8.2	82	820	8200	82000	820000	8200000	82000000
Z	0.91	9.1	91	910	9100	91000	910000	9100000	91000000
a	0.25	2.5	25	250	2500	25000	250000	2500000	25000000
b	0.35	3.5	35	350	3500	35000	350000	3500000	35000000
d	0.4	4	40	400	4000	40000	400000	4000000	40000000
e	0.45	4.5	45	450	4500	45000	450000	4500000	45000000
f	0.5	5	50	500	5000	50000	500000	5000000	50000000
m	0.6	6	60	600	6000	60000	600000	6000000	60000000
n	0.7	7	70	700	7000	70000	700000	7000000	70000000
t	0.8	8	80	800	8000	80000	800000	8000000	80000000
y	0.9	9	90	900	9000	90000	900000	9000000	90000000



Example shown is 1,000 pF capacitor

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West Chester, PA
Tel: 610-692-4642

Central
Schaumburg, IL
Tel: 847-882-3590

Carmel, IN
Tel: 317-706-6742

West
Milpitas, CA
Tel: 408-433-9950

Mexico
Zapopan, Jalisco
Tel: 52-33-3123-2141

Europe

Southern Europe
Geneva, Switzerland
Tel: 41-22-715-0100

Paris, France
Tel: 33-1-4646-1009

Sasso Marconi, Italy
Tel: 39-051-939111

Milan, Italy
Tel: 39-02-57518176

Rome, Italy
Tel: 39-06-23231718

Madrid, Spain
Tel: 34-91-804-4303

Central Europe
Landsberg, Germany
Tel: 49-8191-3350800

Dortmund, Germany
Tel: 49-2307-3619672

Kwidzyn, Poland
Tel: 48-55-279-7025

Northern Europe
Bishop's Stortford, United Kingdom
Tel: 44-1279-757201

Weymouth, United Kingdom
Tel: 44-1305-830747

Coatbridge, Scotland
Tel: 44-1236-434455

Färjestaden, Sweden
Tel: 46-485-563934

Espoo, Finland
Tel: 358-9-5406-5000

Asia

Northeast Asia
Hong Kong
Tel: 852-2305-1168

Shenzhen, China
Tel: 86-755-2518-1306

Beijing, China
Tel: 86-10-5829-1711

Shanghai, China
Tel: 86-21-6447-0707

Taipei, Taiwan
Tel: 886-2-27528585

Southeast Asia
Singapore
Tel: 65-6586-1900

Penang, Malaysia
Tel: 60-4-6430200

Bangalore, India
Tel: 91-806-53-76817

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Other KEMET Resources

Tools	
Resource	Location
Configure A Part: CapEdge	http://capacitoredge.kemet.com
SPICE & FIT Software	http://www.kemet.com/spice
Search Our FAQs: KnowledgeEdge	http://www.kemet.com/keask

Product Information	
Resource	Location
Products	http://www.kemet.com/products
Technical Resources (Including Soldering Techniques)	http://www.kemet.com/technicalpapers
RoHS Statement	http://www.kemet.com/rohs
Quality Documents	http://www.kemet.com/qualitydocuments

Product Request	
Resource	Location
Sample Request	http://www.kemet.com/sample
Engineering Kit Request	http://www.kemet.com/kits

Contact	
Resource	Location
Website	www.kemet.com
Contact Us	http://www.kemet.com/contact
Investor Relations	http://www.kemet.com/ir
Call Us	1-877-MyKEMET
Twitter	http://twitter.com/kemetcapacitors

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Although we design and manufacture our products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product-related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicated or that other measures may not be required.

Digitally signed by Marcy Brand
DN: c=US, st=FL, l=Fort Lauderdale, o=KEMET Corporation, ou=Marketing Communications, cn=Marcy Brand, email=marcybrand@kemet.com
Date: 2011.08.12 13:52:34 -04'00'