

Customer Information Sheet

DRAWING No.: M22-30400XX

SHEET 2 OF 2

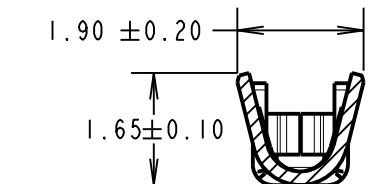
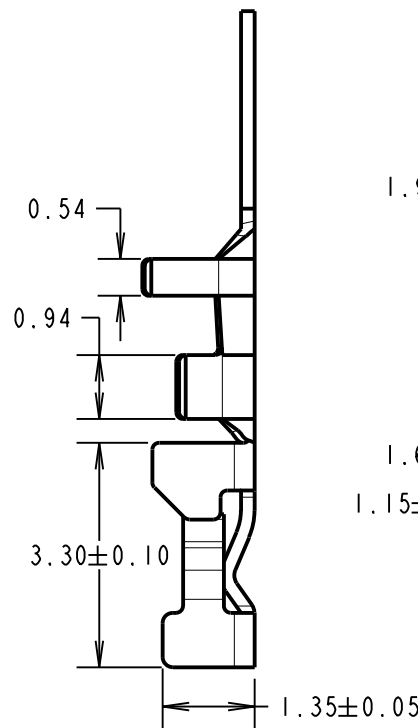
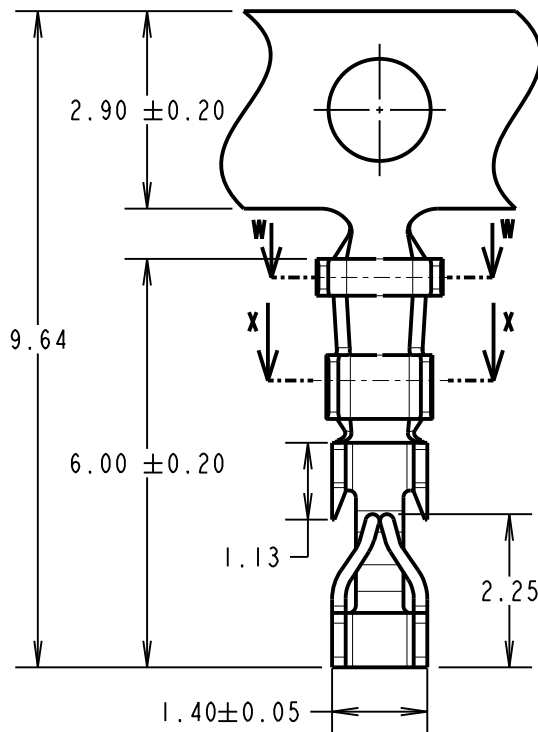
IF IN DOUBT - ASK

(C)

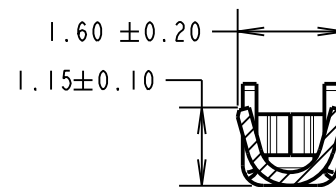
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

REELING DETAILS
SEE NOTE 2

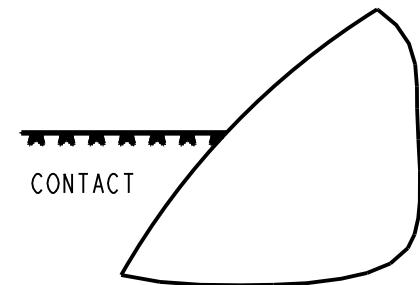
SECTION W-W



SECTION X-X



RUNNER THIS SIDE



CONTACT

NOTES:

1. TO BE USED WITH CRIMP MOULDINGS M22-301XX00 OR M22-302XX00.
2. REELED TO SUIT L.H. LOADING CRIMPING MACHINE, OPEN FORM OF CRIMP TO BE UNDERNEATH ON REEL.
3. FOR HAND CRIMPING ONTO WIRE, USE HAND TOOL Z22-020 (INSTRUCTION SHEET IS-05), STRIP WIRE BY 1.0 - 1.5mm BEFORE CRIMPING.
4. SUITABLE FOR WIRE GAUGES 24-30 AWG.
5. NUMBER OF CONTACTS PER REEL = 10K.
6. RECOMMENDED CONDUCTOR CRIMP HEIGHTS:
FOR 24 - 30AWG = 0.59 ± 0.03 mm

ORDER CODE:

M22-30400XX

FINISH:

42 = GOLD

46 = 100% TIN

SB	11	14.06.12	11756
NAME	ISS.	DATE	C/NOTE
APPROVED:		S.BENNETT	
CHECKED:		M.PLESTED	
DRAWN:		W. J. BOURNE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

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GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
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OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

TOLERANCESX. = ± 1 mm
X.X = ± 0.25 mm
X.XX = ± 0.10 mm
X.XXX = ± 0.01 mmANGLES = $\pm 5^\circ$

UNLESS STATED

MATERIAL:

PHOSPHOR BRONZE

FINISH: SEE ORDER CODE

S/AREA:

mm²**TITLE:**

REELED CRIMP CONTACT

DRAWING NUMBER:

M22-30400XXSHT
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