

DATA SHEET

ETD54/28/19

ETD cores and accessories

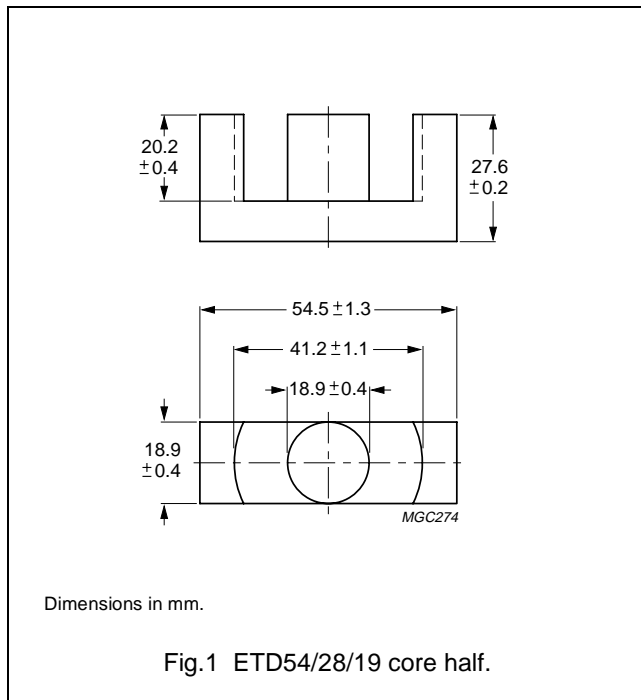
Supersedes data of February 2002

2004 Sep 01

CORE SETS

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
$\Sigma(l/A)$	core factor (C1)	0.454	mm ⁻¹
V_e	effective volume	35500	mm ³
l_e	effective length	127	mm
A_e	effective area	280	mm ²
A_{min}	minimum area	270	mm ²
m	mass of core half	≈ 90	g



Core halves

Clamping force for A_L measurements, 50 ± 20 N. Gapped cores are available on request.

GRADE	A_L (nH)	μ_e	AIR GAP (μm)	TYPE NUMBER
3C90	5000 ± 25%	≈ 1810	≈ 0	ETD54/28/19-3C90
3C94	5000 ± 25%	≈ 1810	≈ 0	ETD54/28/19-3C94
3F3	4600 ± 25%	≈ 1660	≈ 0	ETD54/28/19-3F3

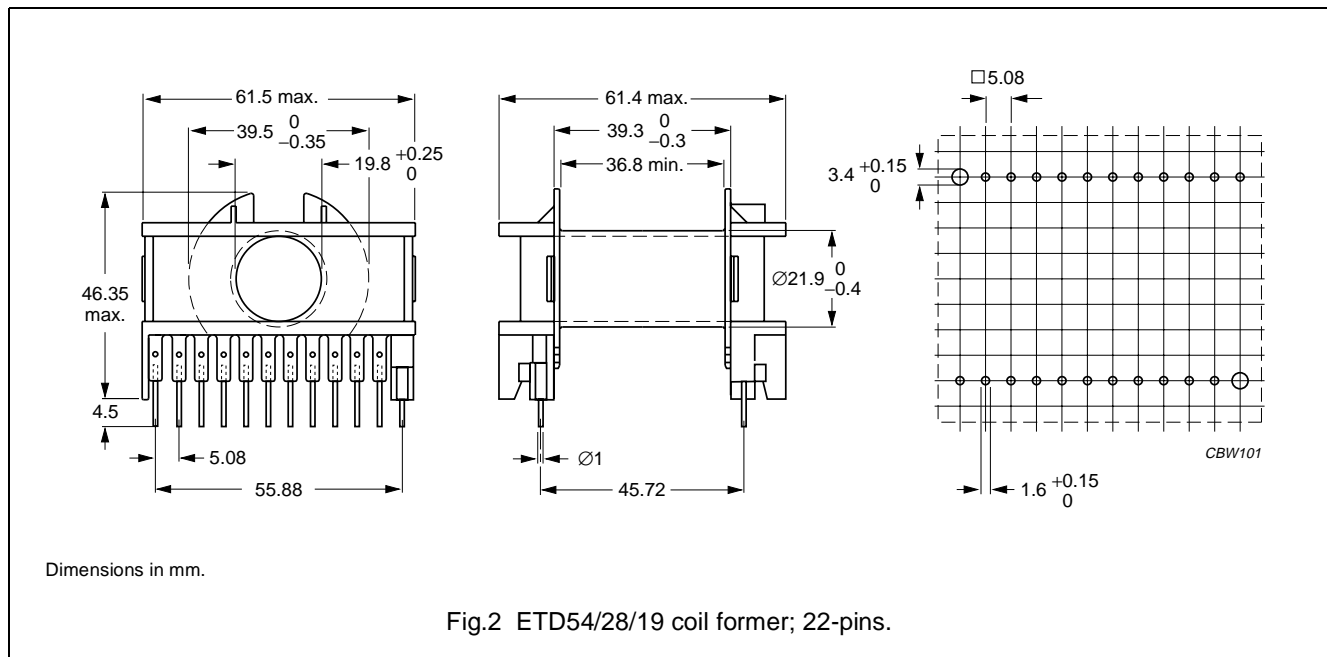
Properties of core sets under power conditions

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 25 kHz; \hat{B} = 200 mT; T = 100 °C	f = 100 kHz; \hat{B} = 100 mT; T = 100 °C	f = 100 kHz; \hat{B} = 200 mT; T = 100 °C	f = 400 kHz; \hat{B} = 50 mT; T = 100 °C
3C90	≥ 330	≤ 4.3	≤ 4.8	–	–
3C94	≥ 330	–	≤ 3.6	≤ 21	–
3F3	≥ 320	–	≤ 4.5	–	≤ 8.5

COIL FORMERS

General data 22-pins ETD54/28/19 coil former

ITEM	SPECIFICATION
Coil former material	polybutyleneterephthalate (PBT), glass-reinforced, flame retardant in accordance with UL 94V-0; UL file number E45329(M)
Pin material	copper-tin alloy (CuSn), tin-lead alloy (SnPb) plated, transition to lead-free (Sn) ongoing.
Maximum operating temperature	155 °C, "IEC 60085", class F
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B, 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1



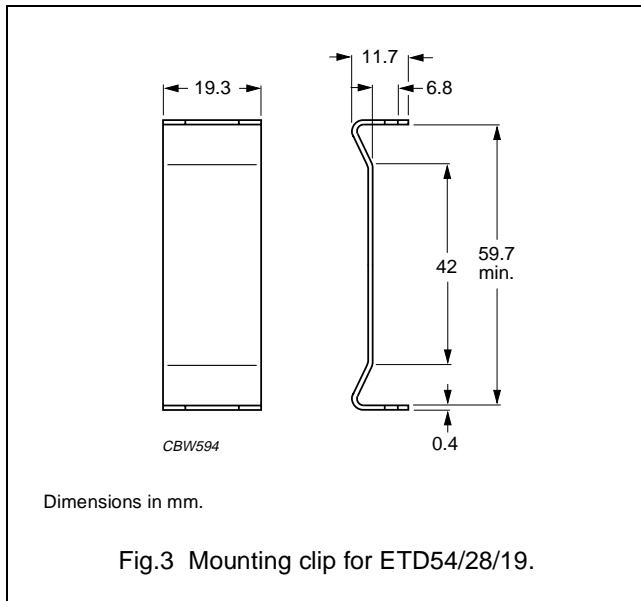
Winding data for 22-pins ETD54/28/19 coil former

NUMBER OF SECTIONS	WINDING AREA (mm ²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	316	36.8	96	CPH-ETD54-1S-22P

MOUNTING PARTS

General data

ITEM	REMARKS	FIGURE	TYPE NUMBER
Mounting clip	material: stainless steel	3	CLI-ETD54






DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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PRODUCT STATUS DEFINITIONS

STATUS	INDICATION	DEFINITION
Prototype		These are products that have been made as development samples for the purposes of technical evaluation only. The data for these types is provisional and is subject to change.
Design-in		These products are recommended for new designs.
Preferred		These products are recommended for use in current designs and are available via our sales channels.
Support		These products are not recommended for new designs and may not be available through all of our sales channels. Customers are advised to check for availability.