




<i>Prepared</i> LGCRP/BRD/BTC/BL Woo, Tae Uk	<i>Document No.</i> LRB-PS-I5C100-REV0	<i>Date</i> 2003-12-18	<i>Rev</i> 0
<i>Approved</i> LGCRP/BRD/BTC Kim, Soo Ryoung	<i>Description</i> Lithium Ion ICP523450 B1 1000mAh		

PRODUCT SPECIFICATION

Rechargeable Lithium Ion Battery Model : ICP523450 B1 1000mAh (Tentative)

Revision History

REVISION	DATE	ORIGINATOR	REASON FOR CHANGE
Tentative	2003-12-18	Woo, Tae Uk	Original Release

Prepared	Reviewed	Approved
Woo, Tae Uk  Date : '03.12.18	Kim, Dong Myung  Date : '03.12.18	Kim, Soo Ryoung  Date : '03.12.18

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1. Scope

This product specification defines the requirements of the rechargeable lithium ion battery to be supplied to the Customer by LG Chem, Ltd. Should there be any additional information required by the customer, customers are advised to contact LG Chem, Ltd before selecting a solution.

2. Description and Model

- 2.1 Description : Rechargeable Lithium Ion Battery
 2.2 Model : ICP523450 B1

3. Technical Information

- 3.1 Capacity Nominal : 1030 mAh (by standard charge and discharge)
 Minimum : 1000 mAh
- 3.2 Nominal Voltage : Average 3.7V
- 3.3 Standard Charge : Constant Current and Constant Voltage (CC/CV)
 Current = 1000 mA
 Voltage = 4.2 V
 End Time = 2.5h
- 3.4 Max. Charge Current* : 1500 mA
- 3.5 Standard Discharge : Constant Current (CC)
 Current = 200 mA
 End Voltage = 2.75 V
- 3.6 Max. Discharge Current : 2000 mA (for continuous discharge)
- 3.7 Weight : Approx. 22g
- 3.8 Operating Temperature Charge : 0 to 45 °C
 Discharge : -20 to 60 °C
- 3.9 Storage Temperature 1 month : -20 to 60 °C
 3 months : -20 to 45 °C
 1 year : -20 to 20 °C

* Note : In case of Cycle Life test, Charge-Discharge current is according to 6.4

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4. Cell Dimensions

Thickness	:	Max. 5.8 mm (at fully charged state)
Width	:	33.7 ± 0.15 mm
Height	:	49.4 ± 0.2 mm (without Bottom Ni Strip)

5. Appearances

There shall be no such defects as deep scratch, crack, rust, discoloration or leakage, which may adversely affect the commercial value of the cell.

6. Characteristics

6.1 Standard Charge

Unless otherwise specified, "Standard Charge" shall consist of charging at constant current of 1000mA. The cell shall then be charged at constant voltage of 4.2V while tapering the charge current. Charging time is 2.5 hours in all. For test purposes, charging shall be performed at 23°C ± 2°C.

6.2 Standard Discharge

"Standard Discharge" shall consist of discharging at a constant current of 200mA to 2.75V. Discharging is to be performed at 23 °C ± 2 °C unless otherwise noted (such as capacity versus temperature).

6.3 Initial Capacity

Cells shall be charged per 6.1 and discharged per 6.2 within 1 hour after full charge. Initial capacity shall meet the following requirement.

$$\text{Initial Capacity} \geq 1000 \text{ mAh}$$

6.4 Cycle Life

Cells shall be charged at constant current of 1000mA to 4.2V with end current of 50mA. Cells shall be discharged at constant current of 1000mA to 3.0V. Cells are to rest 10 minutes after charge and 20 minutes after discharge. A cycle is defined as one charge and one discharge. Discharge capacity shall be measured per 6.1 and 6.2 after 400 cycles.

$$\text{Discharge capacity (401th Cycle)} \geq 80\% \text{ (of minimum capacity in 3.1)}$$

6.5 Initial AC Impedance

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Initial AC impedance is measured at 1kHz after standard charge.

$$\text{Initial AC Impedance} \leq 60 \text{ m}\Omega \text{ (without PTC), } 110 \text{ m}\Omega \text{ (with PTC)}$$

6.6 Temperature Dependency of Capacity

Cells shall be charged per 6.1 at $23^{\circ}\text{C} \pm 2^{\circ}\text{C}$ and discharged per 6.2 at the following temperatures.

Relative capacity at each temperature shall meet the following.

Charge Temp.	Discharge Temperature			
23°C	-10°C	0°C	23°C	60°C
	70%	90%	100%	95%

6.7 Storage Characteristics

Cells shall be charged per 6.1 and stored in a temperature-controlled environment at $23^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 30 days. After storage, cells shall be discharged per 6.2 to obtain the remaining capacity.

$$\text{Remaining capacity} \geq 90\% \text{ (of minimum capacity in 3.1)}$$

6.8 Cell Voltage (as of shipment)

Voltage range : 3.7 ~ 3.9V

7. Mechanical Characteristics

7.1 Drop Test

Test method : Cells charged per 6.1 are dropped onto an oak board from 1.5 meter height for 3 cycles, where each cycle consists of 3 drops from each of the three mutually perpendicular axis (x, y, z) for total of 9 drops. After test, cells are discharged per 6.2 and cycled per 6.4 for 3 cycles to obtain recovered capacity.

Criteria : No leakage, Capacity recovery rate $\geq 80\%$

7.2 Vibration Test

Test method : Cells charged per 6.1 are vibrated for 90 minutes per each of the three mutually perpendicular axis (x, y, z) with total excursion of 0.8mm, frequency of 10Hz to 55Hz and sweep of 1Hz change per minute. After test, cells are discharged per 6.2 and cycled per 6.4 for 3 cycles to obtain recovered capacity.

Criteria : No leakage, Capacity recovery rate $\geq 80\%$

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8. Environmental Test

8.1 High Temperature Storage Test

Test method : Cells are charged per 6.1 and stored in a temperature-controlled environment at 60°C for 30 days. After test, cells are discharged per 6.2 and cycled per 6.4 for 3 cycles to obtain recovered capacity.

Criteria : No leakage, Capacity recovery rate \geq 70%

8.2 High Temperature and High Humidity Test

Test method : Cells are charged per 6.1 and stored at 60°C (95% RH) for 168 hours. After test, cells are discharged per 6.2 and cycled per 6.4 for 3 cycles to obtain recovered capacity.

Criteria : No leakage, No rust, Capacity recovery rate \geq 80%

8.3 Thermal Shock Test

Test method : 65°C (8Hrs) \leftarrow 3hrs \rightarrow -20°C (8Hrs) for 8 cycles with cells charged per 6.1. After test, cells are discharged per 6.2 and cycled per 6.4 for 3 cycles to obtain recovered capacity.

Criteria : No leakage, Capacity recovery rate \geq 80%

9. Safety Test

9.1 Overcharge test

Test method : Cells are discharged per 6.2, then charged at constant current of 4500mA and constant voltage of 4.2V while tapering the charge current. Charging is continued for 48 hours (Per UL1642).

Criteria : No rupture, No fire

9.2 External Short-circuiting Test

Test method : Cells are charged per 6.1, and the positive and negative terminal is connected by a 100m Ω -wire for 1 hour (Per UL1642).

Criteria : No rupture, No fire

9.3 Overdischarge Test

Test method : Cells are discharged at constant current of 200mA to 250% of the minimum capacity.

Criteria : No rupture, No fire

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9.4 Nail Test

Test method : A nail (diameter : 2.5~5mm) is penetrated vertically through the center of a fully charged cell and left for 6 hours.

Criteria : No rupture, No fire

9.5 Heating Test

Test method : Cells are charged per 6.1 and heated in a circulating air oven at a rate of 5°C per minute to 150°C. At 150°C, oven is to remain for 10 minutes before test is discontinued (Per UL1642).

Criteria : No rupture, No fire

9.6 Impact Test

Test method : Cells charged per 6.1 are impacted with their longitudinal axis parallel to the flat surface and perpendicular to the longitudinal axis of the 15.8mm diameter bar (Per UL1642).

Criteria : No rupture, No fire

9.7 Crush Test

Test method : Cells charged per 6.1 are crushed with their longitudinal axis parallel to the flat surface of the crushing apparatus (Per UL1642).

Criteria : No rupture, No fire

10. Standard Test Conditions

Unless otherwise specified, all tests stated in this Product Specification are conducted at temperature $23 \pm 2^\circ\text{C}$ and humidity $65 \pm 20\% \text{RH}$.

11. Product Liability

The coverage of LG Chem, Ltd. is for the cell itself, while the customer assumes the liability of the product including the cell and its protection circuit.

12. Others

Any matter not included in this specification shall be conferred between the both parties.

This document shall replace the document bearing a former revision index, and customers are kindly requested to destroy the former document in possession.

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Fig 1. Dimensional Drawing of ICP523450 B1

